

A Genealogy Report For
MATTHEW BOULTON

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January 2011

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1. INTRODUCTION

STATISTICS

This document reports the details of 139 individuals, of which 68 are male and 71 are female. Of the 34 individuals with recorded birth and death dates, the average lifespan was 59.1 years. Of these, 19 males averaged 61.8 years, and 15 females averaged 55.5 years.

The longest living male was [Charles Eaton](#), who died aged 84. The longest living female was [Gladys Ellen Bloore](#), who died aged 84.

There are 39 families reported. 21 of these families are reported as having children, with an average of 5 children per family.

THE NARRATIVE SECTIONS

The "Direct Relations" section reports the details of individuals who have a direct family connection to [Matthew Boulton](#). The section is broken into sub-sections for each generation, within which the individuals are listed in order of closeness of relationship. The sequence numbers are used throughout the document to cross-reference back to the detailed entry of an individual.

With a narrative section, each generation is shown as a separate subsection, within which the individuals are listed in order of the closeness of their relationship to [Matthew Boulton](#).

FAMILY TREES SECTION

Each family tree shows the reported children, parents, grandparents and great-grandparents of a family group. In order to reduce redundancy, any family group which is wholly included within another family tree may not be reported separately.

Above each of the great-grandparent boxes (top row), a continuation family tree reference number is shown if the great-grandparent is recorded as a child in the continuation tree. A continuation reference number is also shown to the left of a grandparent or parent box if that individual has siblings reported in the continuation tree; and beneath a child box (bottom row) if that individual has children reported in the continuation tree.

In cases of multiple marriages, a continuation reference number preceded by "=" is shown to the right of a parent box. This number references the previous and/or next tree in which that individual is shown with another partner.

2. DIRECT RELATIONS

Generation of Peers

1. MATTHEW BOULTON (The subject of this report) was born about 1798 in Norton-in-the-Moors, Staffs. He was christened on 22 July 1798, in Norton-in-the-Moors, Staffs. On 6 June 1841, aged about 42, he was an Ag Lab in Bucknall, Staffs. He was recorded in the census on 6 June 1841, aged about 42, in Bucknall, Staffs. On 26 November 1849, aged about 51, Matthew was a Labourer in Burslem, Staffs. On 30 March 1851, aged about 52, he was a Labourer in Norton-in-the-Moors, Staffs. He was recorded in the census on 30 March 1851, aged about 52, in Norton-in-the-Moors, Staffs. On 7 April 1861, aged about 62, Matthew was an Ag Lab in Norton-in-the-Moors, Staffs. He was recorded in the census on 7 April 1861, aged about 62, in Norton-in-the-Moors, Staffs. Matthew died (Chronic bronchitis) on 11 March 1868, aged about 69, in Baddeley Edge, Norton-in-the-Moors, Staffs. (Matthew married twice. He was married to [Ellin Mould](#) and [Elizabeth \(Stanaway\)](#).)
2. ELLIN MOULD (Matthew's wife) was born about 1803 in Norton-in-the-Moors, Staffs. She was christened on 6 February 1803, in Norton-in-the-Moors, Staffs. She was recorded in the census on 6 June 1841, aged about 37, in Bucknall, Staffs. Ellin died (Natural death (Coroner named as informant)) on 12 December 1842, aged about 39, in Abbey Mill, Bucknall, Staffs.

[Matthew Boulton](#), aged about 22, married [Ellin Mould](#), aged about 17, on 13 February 1821 in Stoke-on-Trent, Staffs. They had thirteen children:

[Hannah Bolton](#) about 1822
[George Boulton](#) about 1823
[Mary Boulton](#) about 1824
[Ellen Boulton](#) in 1826
[Thomas Boulton](#) about 1828
[Rebecca Bolton](#) about 1830
[Jane Bolton](#) about 1831
[Eliza Bolton](#) about 1833
[Richard Boulton](#) about 1835
[Alice Boulton](#) about 1835
[Edna Bolton](#) about 1836
[Matthew Boulton](#) about 1839
[John Boulton](#) about 1841

This family is shown as [family tree 1](#).

3. ELIZABETH (STANAWAY) (Matthew's wife) was born about 1804 in Norton, Staffs. She was recorded in the census on 6 June 1841, aged about 36, in Norton-in-the-Moors, Staffs. She was recorded in the census on 30 March 1851, aged about 46, in Norton-in-the-Moors, Staffs. She was recorded in the census on 7 April 1861, aged about 56, in Norton-in-the-Moors, Staffs.
[Matthew Boulton](#), aged about 46, married [Elizabeth \(Stanaway\)](#), aged about 40, in 1844 in St John, Hanley, Staffs. See [family tree 2](#).

Generation of Children

4. HANNAH BOLTON (Matthew's daughter) was born about 1822 in Bucknall-cum-Bagnall, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 3 March 1822, in Bagnall, Staffs. She was recorded in the census on 6 June 1841, aged about 18, in Bucknall, Staffs.
5. GEORGE BOULTON (Matthew's son) was born about 1823 in Bucknall-cum-Bagnall, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). He was christened on 8 June 1823, in Bagnall, Staffs. On 30 March 1851, aged about 27, he was a Coal Miner in Cobridge, Staffs. He was recorded in the census on 30 March 1851, aged about 27, in Cobridge, Staffs. On 7 April 1861, aged about 37, George was a Coal Miner in Caverswall, Staffs. He was recorded in the census on 7 April 1861, aged about 37, in Caverswall, Staffs. On 2 April 1871, aged about 47, he was a Miner in Burslem, Staffs. George was recorded in the census on 2 April 1871, aged about 47, in Burslem, Staffs. On 3 April 1881, aged about 57, he was a Beerseller in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 57, in Burslem, Staffs. On 5 April 1891, aged about 67, George was a Living on own means in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 67, in Burslem, Staffs. George died in 1893, aged about 70, in Wolstanton, Staffs.
6. ELIZA WILLETT (Matthew's daughter-in-law) was born about 1826 in Leek, Staffs. She was recorded in the census on 30 March 1851, aged about 24, in Cobridge, Staffs. She was recorded in the census on 7 April 1861, aged about 34, in Caverswall, Staffs. She was recorded in the census on 2 April 1871, aged about 44, in Burslem, Staffs. Eliza was recorded in the census on 3 April 1881, aged about 54, in Burslem, Staffs. She was recorded in the census on 5 April 1891, aged about 64, in Burslem, Staffs. Eliza died in 1896, aged about 70, in Wolstanton, Staffs.
[George Boulton](#), aged about 25, married [Eliza Willett](#), aged about 22, in 1848 in St Peter, Stoke-on-Trent, Staffs. They had six children:

Mary A Boulton about 1850
Angelina Boulton in 1852
Ellen Boulton about 1854
Adelaide Boulton about 1857
Eliza Boulton about 1859
George Boulton about 1862

This family is shown as family tree 3.

7. MARY BOULTON (Matthew's daughter) was born about 1824 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 5 September 1824, in Norton-in-the-Moors, Staffs. She was recorded in the census on 30 March 1851, aged about 26, in Bucknall, Staffs. She was recorded in the census on 7 April 1861, aged about 36, in Norton-in-the-Moors, Staffs. Mary was recorded in the census on 2 April 1871, aged about 46, in Hanley, Staffs. Mary died (Acute bronchitis) on 1 February 1878, aged about 53, in Northwood Farm, Fenton, Staffs.
8. WILLIAM CLOWES (Matthew's son-in-law) was born in 1823 in Bagnall, Staffs. He was christened on 26 January 1823, in Bucknall, Staffs. On 30 March 1851, aged about 27, he was a Labourer in Bucknall, Staffs. He was recorded in the census on 30 March 1851, aged about 27, in Bucknall, Staffs. On 7 April 1861, aged about 37, William was a Farmer of 11 Acres in Norton-in-the-Moors, Staffs. He was recorded in the census on 7 April 1861, aged about 37, in Norton-in-the-Moors, Staffs. On 2 April 1871, aged about 47, he was a Labourer in Hanley, Staffs. William was recorded in the census on 2 April 1871, aged about 47, in Hanley, Staffs. On 10 November 1872, aged about 49, he was a Labourer. On 3 April 1881, aged about 57, he was a Farmer of 40 Acres in Stoke-on-Trent, Staffs. On 3 April 1881, aged about 57, William was a Farmer of 40 Acres in Stoke-on-Trent, Staffs. He was recorded in the census on 3 April 1881, aged about 57, in Stoke-on-Trent, Staffs. He was recorded in the census on 3 April 1881, aged about 57, in Stoke-on-Trent, Staffs. On 27 February 1883, aged about 59, William was a Farmer in Fenton, Staffs. William died on 27 February 1883, aged about 59, in Northwood Farm, Fenton, Staffs.

The following information is also recorded for William: Will: on 26 February 1883, aged about 59, in Fenton, Staffs; Probate: on 21 April 1883, aged about 59, in Lichfield, Staffs.

William Clowes, aged about 26, married [Mary Boulton](#), aged about 25, on 26 November 1849 in St John's Church, Burslem, Staffs. They had ten children:

[Charles Clews \(Boulton\)](#) in 1848
[Samuel Clowes](#) about 1850
[William Clowes](#) about 1851
[Emma Clowes](#) in 1854
[Edward Clowes](#) in 1857
[William Clowes](#) about 1859
[Mary Ellen Clowes](#) about 1862
[Thomas Clowes](#) about 1864
[Arthur Clowes](#) about 1868
[Theophilus Clowes](#) in 1870

This family is shown as family tree 4.

9. ELLEN BOULTON (Matthew's daughter) was born on 14 August 1826 in Bucknall-cum-Bagnall, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 3 September 1826, in Bagnall, Staffs.
10. THOMAS BOULTON (Matthew's son) was born about 1828 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). He was christened on 25 May 1828, in Norton-in-the-Moors, Staffs. On 6 June 1841, aged about 12, he was a Coal Miner in Bucknall, Staffs. He was recorded in the census on 6 June 1841, aged about 12, in Bucknall, Staffs. On 30 March 1851, aged about 22, Thomas was a Coal Miner in Cobridge, Staffs. He was recorded in the census on 30 March 1851, aged about 22, in Cobridge, Staffs. On 7 April 1861, aged about 32, he was a Coal Miner in Chatterley, Staffs. Thomas was recorded in the census on 7 April 1861, aged about 32, in Chatterley, Staffs. On 2 April 1871, aged about 42, he was a Miner in Burslem, Staffs. He was recorded in the census on 2 April 1871, aged about 42, in Burslem, Staffs. On 3 April 1881, aged about 52, Thomas was a Potter's Labourer in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 52, in Burslem, Staffs. Thomas died in 1890, aged about 62, in Wolstanton, Staffs.
11. SARAH ANN SIMPSON (Matthew's daughter-in-law) was born about 1832 in Longport, Burslem, Staffs. She was recorded in the census on 30 March 1851, aged about 18, in Cobridge, Staffs. She was recorded in the census on 7 April 1861, aged about 28, in Chatterley, Staffs. She was recorded in the census on 2 April 1871, aged about 38, in Burslem, Staffs. Sarah was recorded in the census on 3 April 1881, aged about 48, in Burslem, Staffs. She was recorded in the census on 5 April 1891, aged about 58, in Burslem, Staffs. She was recorded in the census on 31 March 1901, aged about 68, in Burslem, Staffs. On 2 April 1911, aged about 78, Sarah was a House Keeper in Cobridge, Staffs. She was recorded in the census on 2 April 1911, aged about 78, in Cobridge, Staffs.
[Thomas Boulton](#), aged about 22, married Sarah Ann Simpson, aged about 18, in 1850 in St John, Burslem, Staffs. They had ten children:

[Josiah Boulton](#) about 1851
[Joseph Boulton](#) about 1854
[Ellen Boulton](#) about 1857
[Matthew Boulton](#) about 1860
[Alice Boulton](#) about 1862
[William Boulton](#) about 1866
[Sarah Ann Boulton](#) about 1869
[George Thomas Boulton](#) about 1872
[Richard Boulton](#) about 1875
[Charles Boulton](#) about 1878

This family is shown as family tree 5.

12. REBECCA BOLTON (Matthew's daughter) was born about 1830 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 23 May 1830, in Norton-in-the-Moors, Staffs. She was recorded in the census on 6 June 1841, aged about 10, in Bucknall, Staffs. On 30 March 1851, aged about 20, she was a House Servant in Cobridge, Staffs. Rebecca was recorded in the census on 30 March 1851, aged about 20, in Cobridge, Staffs.
13. JANE BOLTON (Matthew's daughter) was born about 1831 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 26 December 1831, in Norton-in-the-Moors, Staffs. She was recorded in the census on 6 June 1841, aged about 9, in Bucknall, Staffs. On 30 March 1851, aged about 19, she was a Servant in Norton, Staffs. Jane was recorded in the census on 30 March 1851, aged about 19, in Norton, Staffs.
14. ELIZA BOLTON (Matthew's daughter) was born about 1833 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 20 October 1833, in Norton-in-the-Moors, Staffs. She was recorded in the census on 6 June 1841, aged about 7, in Bucknall, Staffs.
15. RICHARD BOULTON (Matthew's son) was born about 1835 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). He was christened on 12 January 1835, in Norton-in-the-Moors, Staffs. He was recorded in the census on 6 June 1841, aged about 5, in Bucknall, Staffs. On 30 March 1851, aged about 15, he was a Crate Maker in Norton-in-the-Moors, Staffs. Richard was recorded in the census on 30 March 1851, aged about 15, in Norton-in-the-Moors, Staffs. On 7 April 1861, aged about 25, he was a Potter in Milton, Burslem, Staffs. He was recorded in the census on 7 April 1861, aged about 25, in Milton, Burslem, Staffs. On 2 April 1871, aged about 35, Richard was a Potter's Ovenman in Milton, Burslem, Staffs. He was recorded in the census on 2 April 1871, aged about 35, in Milton, Burslem, Staffs. On 3 April 1881, aged about 45, he was a Potter in Burslem, Staffs. Richard was recorded in the census on 3 April 1881, aged about 45, in Burslem, Staffs. On 5 April 1891, aged about 55, he was a Coal Miner in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 55, in Burslem, Staffs. Richard died in 1893, aged about 58, in Wolstanton, Staffs.
16. ADELADE CARTLICH (Matthew's daughter-in-law) was born about 1836 in Burslem, Staffs. She was recorded in the census on 7 April 1861, aged about 24, in Milton, Burslem, Staffs. She was recorded in the census on 2 April 1871, aged about 34, in Milton, Burslem, Staffs. She was recorded in the census on 3 April 1881, aged about 44, in Burslem, Staffs. Adelaide was recorded in the census on 5 April 1891, aged about 54, in Burslem, Staffs. Adelaide died in 1905, aged about 69, in Wolstanton, Staffs.

[Richard Boulton](#), aged about 20, married Adelaide Cartlich, aged about 19, in 1855 in St Peter, Stoke-on-Trent, Staffs. They had two children:

 - [Matthew Boulton](#) about 1857
 - [Sarah Boulton](#) about 1864

This family is shown as family tree 6.
17. ALICE BOULTON (Matthew's daughter) was born about 1835 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 26 April 1840, aged about 4, in Bucknall-cum-Bagnall, Staffs. She was recorded in the census on 6 June 1841, aged about 5, in Bucknall, Staffs. She was recorded in the census on 30 March 1851, aged about 15, in Norton-in-the-Moors, Staffs.
18. EDNA BOLTON (Matthew's daughter) was born about 1836 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). She was christened on 24 July 1836, in Norton-in-the-Moors, Staffs.
19. MATTHEW BOULTON (Matthew's son) was born about 1839 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Ellin Mould](#), as shown in [family tree 1](#). He was recorded in the census on 6 June 1841, aged about 1, in Bucknall, Staffs. He was recorded in the census on 30 March 1851, aged about 11, in Norton-in-the-Moors, Staffs. On 7 April 1861, aged about 21, he was a Potter in Burslem, Staffs. Matthew was recorded in the census on 7 April 1861, aged about 21, in Burslem, Staffs. On 2 April 1871, aged about 31, he was a Potter's Dipper in Shelton, Staffs. He was recorded in the census on 2 April 1871, aged about 31, in Shelton, Staffs. On 5 April 1891, aged

about 51, Matthew was a Potter in Hanley, Staffs. He was recorded in the census on 5 April 1891, aged about 51, in Hanley, Staffs.

20. MARIA PEARCE (Matthew's daughter-in-law) was born about 1836 in Cobridge, Staffs. On 7 April 1861, aged about 24, she was a Potter's Paintress in Burslem, Staffs. She was recorded in the census on 7 April 1861, aged about 24, in Burslem, Staffs. On 2 April 1871, aged about 34, she was an Enamel Paintress in Shelton, Staffs. Maria was recorded in the census on 2 April 1871, aged about 34, in Shelton, Staffs. On 5 April 1891, aged about 54, she was a Paintress in Hanley, Staffs. She was recorded in the census on 5 April 1891, aged about 54, in Hanley, Staffs.

Matthew Boulton, aged about 20, married Maria Pearce, aged about 23, in 1859 in Christ Church, Cobridge, Staffs. They had seven children:

Edna Pearce Boulton in 1861

Ellen Boulton in 1863

Maria Boulton about 1864

John Boulton about 1866

Elizabeth Boulton in 1870

Matthew Boulton in 1873

Thomas Boulton in 1875

This family is shown as family tree 7.

21. JOHN BOULTON (Matthew's son) was born about 1841 in Bucknall-cum-Bagnall, Staffs to Matthew Boulton and Ellin Mould, as shown in family tree 1. He was christened on 2 January 1842, in Bucknall-cum-Bagnall, Staffs.

Generation of Grandchildren

22. MARY A BOULTON (Matthew's granddaughter) was born about 1850 in Rushton Grange, Staffs to George Boulton and Eliza Willett, as shown in family tree 3. She was recorded in the census on 30 March 1851, as an infant, in Cobridge, Staffs. On 7 April 1861, aged about 10, she was a Potter's Painter in Caverswall, Staffs. She was recorded in the census on 7 April 1861, aged about 10, in Caverswall, Staffs.
23. ANGELINA BOULTON (Matthew's granddaughter) was born on 8 January 1852 in Bucknall-cum-Bagnall, Staffs to George Boulton and Eliza Willett, as shown in family tree 3. She was christened on 8 February 1852, in Bagnall, Staffs. On 7 April 1861, aged 9, she was a Potter's Painter in Caverswall, Staffs. She was recorded in the census on 7 April 1861, aged 9, in Caverswall, Staffs. On 2 April 1871, aged 19, Angelina was a Paintress in Burslem, Staffs. She was recorded in the census on 2 April 1871, aged 19, in Burslem, Staffs. She was recorded in the census on 3 April 1881, aged 29, in Burslem, Staffs. Angelina was recorded in the census on 5 April 1891, aged 39, in Burslem, Staffs.
24. THOMAS SMITH (Matthew's granddaughter's husband) was born about 1845 in Hanley, Staffs. On 3 April 1881, aged about 35, he was a Potter's Warehouse Man in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 35, in Burslem, Staffs. On 5 April 1891, aged about 45, he was a Potter's Warehouseman in Burslem, Staffs. Thomas was recorded in the census on 5 April 1891, aged about 45, in Burslem, Staffs.
- Thomas Smith, aged about 32, married Angelina Boulton, aged about 25, in 1877 in Christ Church, Cobridge, Staffs. They had three children:
- Thomas Smith about 1878
- George H Smith about 1879
- Ellen Smith about 1886
- This family is shown as family tree 8.*
25. ELLEN BOULTON (Matthew's granddaughter) was born about 1854 in Stoke-on-Trent, Staffs to George Boulton and Eliza Willett, as shown in family tree 3. She was recorded in the census on 7 April 1861, aged about 6, in Caverswall, Staffs. On 2 April 1871, aged about 16, she was a Machinist in Burslem, Staffs. She was recorded in the census on 2 April 1871, aged about 16, in Burslem, Staffs.
26. ADELAIDE BOULTON (Matthew's granddaughter) was born about 1857 in Burslem, Staffs to George Boulton and Eliza Willett, as shown in family tree 3. She was recorded in the census on 7 April 1861, aged about 3, in Caverswall, Staffs. On 2 April 1871, aged about 13, she was a Dressmaker in Burslem, Staffs. She was recorded in the census on 2 April 1871, aged about 13, in Burslem, Staffs. On 3 April 1881, aged about 23, Adelaide was a Tailoress in Burslem, Staffs. She was recorded in the census on 3 April 1881, aged about 23, in Burslem, Staffs.
27. ELIZA BOULTON (Matthew's granddaughter) was born about 1859 in Burslem, Staffs to George Boulton and Eliza Willett, as shown in family tree 3. She was recorded in the census on 7 April 1861, aged about 1, in Caverswall, Staffs. She was recorded in the census on 2 April 1871, aged about 11, in Burslem, Staffs. On 3 April 1881, aged about 21, she was a Dressmaker in Burslem, Staffs. Eliza was recorded in the census on 3 April 1881, aged about 21, in Burslem, Staffs.

28. GEORGE BOULTON (Matthew's grandson) was born about 1862 in Caverswall, Staffs to [George Boulton](#) and [Eliza Willett](#), as shown in [family tree 3](#). He was recorded in the census on 2 April 1871, aged about 8, in Burslem, Staffs. On 3 April 1881, aged about 18, he was a Potter in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 18, in Burslem, Staffs.
29. CHARLES CLEWS (BOULTON) (Matthew's grandson) was born in 1848 in Baddeley Edge, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 30 March 1851, aged about 2, in Buchnall, Staffs. On 7 April 1861, aged about 12, he was a Coal Miner in Norton-in-the-Moors, Staffs. He was recorded in the census on 7 April 1861, aged about 12, in Norton-in-the-Moors, Staffs. On 2 April 1871, aged about 22, Charles was a Collier in Hanley, Staffs. He was recorded in the census on 2 April 1871, aged about 22, in Hanley, Staffs. On 10 November 1872, aged about 24, he resided in High Street, Hanley, Staffs. On 25 September 1874, aged about 26, Charles was a Collier in Hanley, Staffs. On 3 April 1881, aged about 32, he was a Coal Miner in Stoke-on-Trent, Staffs. He was recorded in the census on 3 April 1881, aged about 32, in Stoke-on-Trent, Staffs. On 5 April 1891, aged about 42, Charles was a Coal Miner in Fenton, Staffs. He was recorded in the census on 5 April 1891, aged about 42, in Fenton, Staffs. In November 1895, aged about 47, he was a Miner. On 31 March 1901, aged about 52, Charles was a Miner Hewer in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 52, in Fenton, Staffs. On 2 April 1911, aged about 62, he was a Coal Miner in Fenton, Staffs. Charles was recorded in the census on 2 April 1911, aged about 62, in Fenton, Staffs. Charles died (1. (a) Myocarditis (b) chronic bronchitis (c) arterio sclerosis. No PM) on 8 February 1932, aged about 83, in 10 Sussex Place, Fenton, Staffs. He was buried in February 1932 in Fenton Cemetery, Fenton, Staffs.
30. LUCY GREAVES (Matthew's grandson's wife) was born on 15 July 1848 in Northwood, Hanley, Staffs. She was recorded in the census on 30 March 1851, aged 2, in Hanley, Staffs. She was recorded in the census on 7 April 1861, aged 12, in Hanley, Staffs. On 2 April 1871, aged 22, she was a Warehouse Woman in Hanley, Staffs. Lucy was recorded in the census on 2 April 1871, aged 22, in Hanley, Staffs. On 10 November 1872, aged 24, she resided in Northwood, Staffs. She was recorded in the census on 3 April 1881, aged 32, in Stoke-on-Trent, Staffs. Lucy was recorded in the census on 5 April 1891, aged 42, in Fenton, Staffs. She was recorded in the census on 31 March 1901, aged 52, in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged 62, in Fenton, Staffs. On 10 July 1924, aged 75, Lucy resided in 10 Sussex Place, Fenton, Staffs. Lucy died ((1) Cholelithiasis (2) Myocardial Degeneration. Hypostatic Congestion of Lungs) on 10 July 1924, aged 75, in 10 Sussex Place, Fenton, Staffs. She was buried in Fenton Cemetery, Fenton, Staffs.
- [Charles Clews \(Boulton\)](#), aged about 24, married Lucy Greaves, aged 24, on 10 November 1872 in Hanley, Staffs. They had nine children:
- [Mary Ellen Clowes](#) in 1873
 - [Florence Olive Clews](#) in 1874
 - [Arthur Clowes](#) in 1876
 - [Martha Clowes](#) in 1878
 - [Harriet Clews](#) in 1880
 - [Minnie Clews](#) in 1882
 - [Rosannah Clews](#) in 1882
 - [William Clews](#) in 1885
 - [Alice May Clews](#) in 1889
- This family is shown as [family tree 9](#).*
31. SAMUEL CLOWES (Matthew's grandson) was born about 1850 in Bucknall-cum-Bagnall, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was christened on 31 March 1850, in Bucknall-cum-Bagnall, Staffs. He was recorded in the census on 30 March 1851, as an infant, in Bucknall, Staffs. He was recorded in the census on 7 April 1861, aged about 10, in Baddeley Edge, Norton, Staffs.
32. WILLIAM CLOWES (Matthew's grandson) was born about 1851 in Bagnall, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was christened on 7 March 1852, in Bucknall, Staffs.
33. EMMA CLOWES (Matthew's granddaughter) was born in 1854 in Abby, Bucknall, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). She was christened on 31 August 1854, in Bucknall, Staffs. She was recorded in the census on 7 April 1861, aged about 6, in Norton-in-the-Moors, Staffs. She was recorded in the census on 7 April 1861, aged about 6, in Stoke-on-Trent, Staffs. Emma was recorded in the census on 2 April 1871, aged about 16, in Hanley, Staffs. She was recorded in the census on 3 April 1881, aged about 26, in Hanley, Staffs. She was recorded in the census on 5 April 1891, aged about 36, in Hanley, Staffs. Emma was recorded in the census on 31 March 1901, aged about 46, in Hanley, Staffs. She was recorded in the census on 2 April 1911, aged about 56, in Hanley, Staffs.
34. MATTHEW GIBBINS (Matthew's granddaughter's husband) was born about 1855 in Newcastle-upon-Tyne. On 3 April 1881, aged about 25, he was an Oven Man (Potter) in Hanley, Staffs. He was recorded in the census on 3 April 1881, aged about 25, in Hanley, Staffs. On 5 April 1891, aged about 35, he was a Potter's Fireman in Hanley, Staffs. Matthew was recorded in the census on 5 April 1891, aged about 35, in Hanley, Staffs. On 31 March 1901, aged about 45, he was a Potter's Fireman in Hanley, Staffs. He was recorded in the census on 31 March 1901, aged

about 45, in Hanley, Staffs. On 2 April 1911, aged about 55, Matthew was a Potyter's Fireman in Hanley, Staffs. He was recorded in the census on 2 April 1911, aged about 55, in Hanley, Staffs.

Matthew Gibbins, aged about 21, married [Emma Clowes](#), aged about 22, in 1876 in Christ Church, Fenton, Staffs. They had five children:

- [Olive Gibbins](#) about 1877
- [Mary Maud C Gibbins](#) about 1879
- [Laurence Morley Gibbins](#) in 1881
- [Bertram Evelyn Gibbins](#) about 1884
- [William Bernard Gibbins](#) about 1888

This family is shown as family tree 10.

35. EDWARD CLOWES (Matthew's grandson) was born in 1857 in Norton-in-the-Moors, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 7 April 1861, aged about 3, in Norton-in-the-Moors, Staffs. He was recorded in the census on 2 April 1871, aged about 13, in Hanley, Staffs. On 3 April 1881, aged about 23, he was a Farmer's Son in Stoke-on-Trent, Staffs. Edward was recorded in the census on 3 April 1881, aged about 23, in Stoke-on-Trent, Staffs.

36. WILLIAM CLOWES (Matthew's grandson) was born about 1859 in Norton-in-the-Moors, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 7 April 1861, aged about 1, in Norton-in-the-Moors, Staffs. He was recorded in the census on 2 April 1871, aged about 11, in Hanley, Staffs. On 4 March 1881, aged about 21, he was a Farmer's Son in Stoke-on-Trent, Staffs. On 4 March 1881, aged about 21, William was a Farmer's Son in Stoke-on-Trent, Staffs. He was recorded in the census on 4 March 1881, aged about 21, in Stoke-on-Trent, Staffs. He was recorded in the census on 4 March 1881, aged about 21, in Stoke-on-Trent, Staffs. On 5 April 1891, aged about 31, William was a Coal Miner in Fenton, Staffs. He was recorded in the census on 5 April 1891, aged about 31, in Fenton, Staffs. On 31 March 1901, aged about 41, he was a Miner in Fenton, Staffs. William was recorded in the census on 31 March 1901, aged about 41, in Fenton, Staffs. On 2 April 1911, aged about 51, he was an Ironstone Miner in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 51, in Fenton, Staffs.

37. SARAH ANN M P YOUND (Matthew's grandson's wife) was born about 1862 in London. She was recorded in the census on 5 April 1891, aged about 28, in Fenton, Staffs. She was recorded in the census on 31 March 1901, aged about 38, in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged about 48, in Fenton, Staffs.

[William Clowes](#), aged about 24, married Sarah Ann M P Youd, aged about 21, in 1883 in St Peter, Stoke on Trent, Staffs. They had three children:

- [William F Clowes](#) about 1885
- [Frederick William Clowes](#) about 1893
- [Gladys Clowes](#) about 1897

This family is shown as family tree 11.

38. MARY ELLEN CLOWES (Matthew's granddaughter) was born about 1862 in Fenton, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). She was recorded in the census on 2 April 1871, aged about 8, in Hanley, Staffs. She was recorded in the census on 3 April 1881, aged about 18, in Stoke-on-Trent, Staffs. She was recorded in the census on 5 April 1891, aged about 28, in Bucknall, Staffs. Mary was recorded in the census on 31 March 1901, aged about 38, in Bucknall, Staffs. She was recorded in the census on 2 April 1911, aged about 48, in Bucknall, Staffs.

39. HENRY JONES (Matthew's granddaughter's husband) was born about 1861 in Hanley, Staffs. On 5 April 1891, aged about 29, he was a Stationary Winding Engine in Bucknall, Staffs. He was recorded in the census on 5 April 1891, aged about 29, in Bucknall, Staffs. On 31 March 1901, aged about 39, he was an Engineer in Bucknall, Staffs. Henry was recorded in the census on 31 March 1901, aged about 39, in Bucknall, Staffs. On 2 April 1911, aged about 49, he was a Colliery Engine Tender in Bucknall, Staffs. He was recorded in the census on 2 April 1911, aged about 49, in Bucknall, Staffs.

Henry Jones, aged about 21, married [Mary Ellen Clowes](#), aged about 20, in 1882 in St Matthew, Etruria, Staffs. They had six children:

- [Elizabeth Jones](#) about 1881
- [Elsie May Jones](#) about 1883
- [Gladys Jones](#) about 1885
- [Mariah Jones](#) about 1888
- [Edith Maud Jones](#) about 1888
- [Eva Jones](#) about 1893

This family is shown as family tree 12.

40. THOMAS CLOWES (Matthew's grandson) was born about 1864 in Fenton, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 2 April 1871, aged about 6, in Hanley, Staffs. On 3 April 1881, aged about 16, he was a Potter Printer in Stoke-on-Trent, Staffs. He was recorded in the census on 3 April 1881, aged about 16, in Stoke-on-Trent, Staffs.

41. ARTHUR CLOWES (Matthew's grandson) was born about 1868 in Hanley, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 2 April 1871, aged about 2, in Hanley, Staffs.
42. THEOPHILUS CLOWES (Matthew's grandson) was born in 1870 in Hanley, Staffs to [William Clowes](#) and [Mary Boulton](#), as shown in [family tree 4](#). He was recorded in the census on 2 April 1871, as an infant, in Hanley, Staffs. He was recorded in the census on 3 April 1881, aged about 10, in Stoke-on-Trent, Staffs. On 5 April 1891, aged about 20, he was a Potter's Glost Placer in Bucknall, Staffs. Theophilus was recorded in the census on 5 April 1891, aged about 20, in Bucknall, Staffs. On 31 March 1901, aged about 30, he was a Miner in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 30, in Fenton, Staffs. On 2 April 1911, aged about 40, Theophilus was a Coal Miner in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 40, in Fenton, Staffs.
43. MIRIAM JANE EVANS (Matthew's grandson's wife) was born about 1865 in Cross Keys, Newport, Mon, Wales. On 2 April 1911, aged about 45, she was adopted. [Theophilus Clowes](#), aged about 39, married Miriam Jane Evans, aged about 44, in 1909 in Register Office, Stoke-on-Trent, Staffs. See [family tree 13](#).
44. JOSIAH BOULTON (Matthew's grandson) was born about 1851 in Cobridge, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 30 March 1851, as an infant, in Cobridge, Staffs. He was recorded in the census on 7 April 1861, aged about 9, in Chatterley, Staffs. On 2 April 1871, aged about 19, he was an Engineer in Burslem, Staffs. Josiah was recorded in the census on 2 April 1871, aged about 19, in Burslem, Staffs.
45. JOSEPH BOULTON (Matthew's grandson) was born about 1854 in Cobridge, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 7 April 1861, aged about 6, in Chatterley, Staffs. On 2 April 1871, aged about 16, he was an Ovenman in Burslem, Staffs. He was recorded in the census on 2 April 1871, aged about 16, in Burslem, Staffs. On 3 April 1881, aged about 26, Joseph was a Coal Miner in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 26, in Burslem, Staffs.
46. ELLEN BOULTON (Matthew's granddaughter) was born about 1857 in Cobridge, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). She was recorded in the census on 7 April 1861, aged about 3, in Chatterley, Staffs. On 2 April 1871, aged about 13, she was a Paintress in Burslem, Staffs. She was recorded in the census on 2 April 1871, aged about 13, in Burslem, Staffs.
47. MATTHEW BOULTON (Matthew's grandson) was born about 1860 in Chatterley, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 7 April 1861, as an infant, in Chatterley, Staffs. He was recorded in the census on 2 April 1871, aged about 10, in Burslem, Staffs.
48. ALICE BOULTON (Matthew's granddaughter) was born about 1862 in Wolstanton, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). She was recorded in the census on 2 April 1871, aged about 8, in Burslem, Staffs. She was recorded in the census on 3 April 1881, aged about 18, in Burslem, Staffs.
49. WILLIAM BOULTON (Matthew's grandson) was born about 1866 in Tunstall, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 2 April 1871, aged about 4, in Burslem, Staffs. On 3 April 1881, aged about 14, he was a Dipper in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 14, in Burslem, Staffs. On 5 April 1891, aged about 24, William was a Potter's Glost Placer in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 24, in Burslem, Staffs.
50. SARAH ANN BOULTON (Matthew's granddaughter) was born about 1869 in Tunstall, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). She was recorded in the census on 2 April 1871, aged about 1, in Burslem, Staffs. She was recorded in the census on 3 April 1881, aged about 11, in Burslem, Staffs. On 5 April 1891, aged about 21, she was a Potter's Fettle in Burslem, Staffs. Sarah was recorded in the census on 5 April 1891, aged about 21, in Burslem, Staffs. On 2 April 1911, aged about 41, she was a Potter's Presser in Cobridge, Staffs. She was recorded in the census on 2 April 1911, aged about 41, in Cobridge, Staffs.
51. GEORGE THOMAS BOULTON (Matthew's grandson) was born about 1872 in Burslem, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 3 April 1881, aged about 8, in Burslem, Staffs. On 5 April 1891, aged about 18, he was a Saggar Maker's Assistant in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 18, in Burslem, Staffs. On 31 March 1901, aged about 28, George was a Potterr's Saggar Maker in Burslem, Staffs. He was recorded in the census on 31 March 1901, aged about 28, in Burslem, Staffs.
52. RICHARD BOULTON (Matthew's grandson) was born about 1875 in Burslem, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 3 April 1881, aged about 5, in Burslem, Staffs. On 5 April 1891, aged about 15, he was a Glost Placer's Assistant in Burslem, Staffs. He was

recorded in the census on 5 April 1891, aged about 15, in Burslem, Staffs. On 31 March 1901, aged about 25, Richard was a Coal Miner in Burslem, Staffs. He was recorded in the census on 31 March 1901, aged about 25, in Burslem, Staffs.

53. LILLIE TOFT (Matthew's grandson's wife) was born about 1875 in Burslem, Staffs. On 31 March 1901, aged about 25, she was a Potter in Burslem, Staffs. She was recorded in the census on 31 March 1901, aged about 25, in Burslem, Staffs.

[Richard Boulton](#), aged about 24, married Lillie Toft, aged about 24, in 1899 in Hope Chapel, Newhall Street, Hanley, Staffs. See [family tree 14](#).

54. CHARLES BOULTON (Matthew's grandson) was born about 1878 in Burslem, Staffs to [Thomas Boulton](#) and [Sarah Ann Simpson](#), as shown in [family tree 5](#). He was recorded in the census on 3 April 1881, aged about 2, in Burslem, Staffs.

55. MATTHEW BOULTON (Matthew's grandson) was born about 1857 in Stoke-on-Trent, Staffs to [Richard Boulton](#) and [Adelade Cartlich](#), as shown in [family tree 6](#). He was recorded in the census on 7 April 1861, aged about 3, in Milton, Burslem, Staffs. On 2 April 1871, aged about 13, he was a Potter's Boy in Milton, Burslem, Staffs. He was recorded in the census on 2 April 1871, aged about 13, in Milton, Burslem, Staffs. On 3 April 1881, aged about 23, Matthew was a Collier in Burslem, Staffs. He was recorded in the census on 3 April 1881, aged about 23, in Burslem, Staffs. On 5 April 1891, aged about 33, he was a General Labourer in Norton-in-the-Moors, Staffs. Matthew was recorded in the census on 5 April 1891, aged about 33, in Norton-in-the-Moors, Staffs. On 31 March 1901, aged about 43, he was a Chemical Labourer in Norton-in-the-Moors, Staffs. He was recorded in the census on 31 March 1901, aged about 43, in Norton-in-the-Moors, Staffs.

56. SARAH HANNAH SIMCOCK (Matthew's grandson's wife) was born about 1859 in Norton-in-the-Moors, Staffs. She was recorded in the census on 3 April 1881, aged about 21, in Norton, Staffs. She was recorded in the census on 5 April 1891, aged about 31, in Norton-in-the-Moors, Staffs. She was recorded in the census on 31 March 1901, aged about 41, in Norton-in-the-Moors, Staffs.

[Matthew Boulton](#), aged about 27, married Sarah Hannah Simcock, aged about 25, in 1884 in St Bartholomew, Norton-in-the-Moors, Staffs. They had six children:

[Adelaide Eliza Boulton](#) in 1885
[Frank Boulton](#) in 1886
[John Richard Boulton](#) in 1887
[Mary Boulton](#) in 1890
[Samuel Simcock Boulton](#) in 1893
[Sarah Hannah Boulton](#) in 1900

This family is shown as [family tree 15](#).

57. SARAH BOULTON (Matthew's granddaughter) was born about 1864 in Burslem, Staffs to [Richard Boulton](#) and [Adelade Cartlich](#), as shown in [family tree 6](#). She was recorded in the census on 2 April 1871, aged about 6, in Milton, Burslem, Staffs. She was recorded in the census on 3 April 1881, aged about 16, in Burslem, Staffs. Sarah died in 1895, aged about 31, in Wolstanton, Staffs.

58. FRANCIS THORNHILL (Matthew's granddaughter's husband) was born about 1863 in Brighton. On 31 March 1901, aged about 37, he was a Sanitary Ware Presser in Milton, Staffs. He was recorded in the census on 31 March 1901, aged about 37, in Milton, Staffs.

Francis Thornhill, aged about 21, married [Sarah Boulton](#), aged about 20, in 1884 in Register Office, Wolstanton, Staffs. They had five children:

[Francis R Thornhill](#) about 1886
[Charles H Thornhill](#) about 1889
[Adelaide Thornhill](#) about 1891
[Sarah Elizabeth Thornhill](#) about 1892
[Elsie Thornhill](#) in 1895

This family is shown as [family tree 16](#).

59. EDNA PEARCE BOULTON (Matthew's granddaughter) was born in 1861 in Cobridge, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). She was recorded in the census on 7 April 1861, as an infant, in Burslem, Staffs. She was recorded in the census on 2 April 1871, aged about 9, in Shelton, Staffs. On 3 April 1881, aged about 19, she was a Gold Grinder at Pot Works in Shelton, Staffs. Edna was recorded in the census on 3 April 1881, aged about 19, in Shelton, Staffs. She was recorded in the census on 5 April 1891, aged about 29, in Hanley, Staffs.

60. JOSEPH FURBER (Matthew's granddaughter's husband) was born about 1861 in Hanley, Staffs. On 5 April 1891, aged about 29, he was a Potter in Hanley, Staffs. He was recorded in the census on 5 April 1891, aged about 29, in Hanley, Staffs.

Joseph Furber, aged about 21, married [Edna Pearce Boulton](#), aged about 21, in 1882 in Christ Church, Cobridge, Staffs. They had two children:

[Nelly Furber](#) in 1886
[Lizzie Furber](#) in 1890

This family is shown as [family tree 17](#).

61. ELLEN BOULTON (Matthew's granddaughter) was born in 1863 in Burslem, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). Ellen became generally known as "Nelly". She was recorded in the census on 2 April 1871, aged about 7, in Shelton, Staffs. She was recorded in the census on 3 April 1881, aged about 17, in Shelton, Staffs. She was recorded in the census on 5 April 1891, aged about 27, in Hanley, Staffs. Nelly died in 1929, aged about 66, in Congleton, Ches.
62. WILLIAM BLOORE (Matthew's granddaughter's husband) was born about 1866 in Hanley, Staffs. William died in 1939, aged about 73, in Alsager, Staffs.
 William Bloore, aged about 24, married [Ellen Boulton](#), aged about 27, in 1890 in Register Office, Wolstanton, Staffs. They had six children:
 [Gladys Ellen Bloore](#) in 1891
 [Winifred Maud Bloore](#) in 1895
 [Harold Bloore](#) in 1896
 [Robert Boulton Bloore](#) in 1897
 [Sydney Turner Bloore](#) in 1898
 [Kathleen Elizabeth Bloore](#) in 1901
This family is shown as [family tree 18](#).
63. MARIA BOULTON (Matthew's granddaughter) was born about 1864 in Burslem, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). She was recorded in the census on 2 April 1871, aged about 6, in Shelton, Staffs. Maria died in 1876, aged about 12, in Wolstanton, Staffs.
64. JOHN BOULTON (Matthew's grandson) was born about 1866 to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). He was recorded in the census on 2 April 1871, aged about 4, in Shelton, Staffs. On 3 April 1881, aged about 14, he was a Dipping House at Pot Works in Shelton, Staffs. He was recorded in the census on 3 April 1881, aged about 14, in Shelton, Staffs.
65. ANNIE (BOULTON) (Matthew's grandson's wife) was born about 1870 in Staffs.
[John Boulton](#) married [Annie \(Boulton\)](#). They had one daughter:
 [Florence Boulton](#) in 1890
This family is shown as [family tree 19](#).
66. ELIZABETH BOULTON (Matthew's granddaughter) was born in 1870 in Stoke-on-Trent, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). She was recorded in the census on 2 April 1871, as an infant, in Shelton, Staffs. She was recorded in the census on 3 April 1881, aged about 10, in Shelton, Staffs. On 5 April 1891, aged about 20, she was a Paintress in Hanley, Staffs. Elizabeth was recorded in the census on 5 April 1891, aged about 20, in Hanley, Staffs.
67. MATTHEW BOULTON (Matthew's grandson) was born in 1873 in Baddeley Edge, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). He was recorded in the census on 3 April 1881, aged about 7, in Shelton, Staffs.
68. THOMAS BOULTON (Matthew's grandson) was born in 1875 in Burslem, Staffs to [Matthew Boulton](#) and [Maria Pearce](#), as shown in [family tree 7](#). He was recorded in the census on 3 April 1881, aged about 5, in Shelton, Staffs. He was recorded in the census on 5 April 1891, aged about 15, in Hanley, Staffs.

Generation of Great-Grandchildren

69. THOMAS SMITH (Matthew's great-grandson) was born about 1878 in Burslem, Staffs to [Thomas Smith](#) and [Angelina Boulton](#), as shown in [family tree 8](#). He was recorded in the census on 3 April 1881, aged about 2, in Burslem, Staffs. On 5 April 1891, aged about 12, he was a Potter's Presser in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 12, in Burslem, Staffs.
70. GEORGE H SMITH (Matthew's great-grandson) was born about 1879 in Cobridge, Staffs to [Thomas Smith](#) and [Angelina Boulton](#), as shown in [family tree 8](#). He was recorded in the census on 3 April 1881, aged about 1, in Burslem, Staffs. He was recorded in the census on 5 April 1891, aged about 11, in Burslem, Staffs.
71. ELLEN SMITH (Matthew's great-granddaughter) was born about 1886 in Cobridge, Staffs to [Thomas Smith](#) and [Angelina Boulton](#), as shown in [family tree 8](#). She was recorded in the census on 5 April 1891, aged about 4, in Burslem, Staffs.
72. MARY ELLEN CLOWES (Matthew's great-granddaughter) was born in 1873 in Northwood, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was recorded in the census on 3 April 1881, aged about 7, in Stoke-on-Trent, Staffs. On 5 April 1891, aged about 17, she was a Potter's in Fenton, Staffs. She was recorded in the census on 5 April 1891, aged about 17, in Fenton, Staffs. Mary was recorded in the census on 31 March 1901, aged about 27, in Fenton, Staffs.

73. HENRY PRITCHARD (Matthew's great-granddaughter's husband) was born about 1877 in Berry Hill, Staffs. On 31 March 1901, aged about 23, he was a Miner's Loader in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 23, in Fenton, Staffs.

Henry Pritchard, aged about 23, married [Mary Ellen Clowes](#), aged about 27, in 1900 in Christ Church, Fenton, Staffs. See [family tree 20](#).

74. FLORENCE OLIVE CLEWS (Matthew's great-granddaughter) was born on 18 August 1874 in 8 Oak Street, Hanley, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was christened on 13 December 1874, in Northwood, Staffs. She was recorded in the census on 3 April 1881, aged 6. On 5 April 1891, aged 16, she was a Potter's in Fenton, Staffs. Florence was recorded in the census on 5 April 1891, aged 16, in Fenton, Staffs. On 10 November 1895, aged 21, she resided in 10 Sussex Place, Fenton, Staffs. She was recorded in the census on 31 March 1901, aged 26, in Hanley, Staffs. Florence was recorded in the census on 2 April 1911, aged 36, in Fenton, Staffs. On 8 February 1932, aged 57, she resided in 76 Church Street, Fenton, Staffs. Florence died on 25 June 1958, aged 83, in Stoke-on-Trent, Staffs. Florence was buried in Fenton, Staffs.

75. WILLIAM EATON (Matthew's great-granddaughter's husband) was born on 25 December 1872 in Berry Hill, Fenton, Staffs. He was recorded in the census on 3 April 1881, aged 8, in Stoke-on-Trent, Staffs. On 5 April 1891, aged 18, he was a Potter's Turner in Stoke-on-Trent, Staffs. He was recorded in the census on 5 April 1891, aged 18, in Stoke-on-Trent, Staffs. On 10 November 1895, aged 22, William resided in 24 Simpson Street, Hanley, Staffs. In November 1895, aged 22, he was a Potter. On 31 March 1901, aged 28, he was a Potter's Turner in Hanley, Staffs. William was recorded in the census on 31 March 1901, aged 28, in Hanley, Staffs. On 2 April 1911, aged 38, he was a Potter's Insulator Turner in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged 38, in Fenton, Staffs. On 7 July 1912, aged 39, William was a Potter's Turner in Fenton, Staffs. In 1951, aged about 78, he was a Potters turner (Ret'd) in Fenton, Staffs. William died (1 (a) Coronary thrombosis (b) Chronic myocarditis) on 10 November 1951, aged 78, in No4 Bungalow, Grove Road, Fenton, Staffs. William was buried in Fenton Cemetery, Fenton, Staffs.

William Eaton, aged 22, married [Florence Olive Clews](#), aged 21, on 10 November 1895 in Fenton, Staffs.

They had six children:

[William Thomas Eaton](#) in 1896

[Arthur Eaton](#) about 1898

[Charles Eaton](#) in 1899

[Sidney Eaton](#) in 1901

[Minnie Eaton](#) in 1906

[Jack Eaton](#) in 1911

This family is shown as [family tree 21](#).

76. ARTHUR CLOWES (Matthew's great-grandson) was born in 1876 in Northwood, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). He was christened on 28 June 1876, in Northwood, Staffs. He was recorded in the census on 3 April 1881, aged about 4, in Stoke-on-Trent, Staffs. On 5 April 1891, aged about 14, he was a Potter's in Fenton, Staffs. Arthur was recorded in the census on 5 April 1891, aged about 14, in Fenton, Staffs. On 31 March 1901, aged about 24, he was a Miner Hewer in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 24, in Fenton, Staffs. On 2 April 1911, aged about 34, Arthur was a Coal Miner in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 34, in Fenton, Staffs. On 10 July 1924, aged about 48, he resided in 47 Broade Street, Fenton, Staffs.

77. ELIZA ELLEN LEESE (Matthew's great-grandson's wife) was born about 1877 in Lea Croft, Stallington, Staffs. She was recorded in the census on 2 April 1911, aged about 33, in Fenton, Staffs.

[Arthur Clowes](#), aged about 25, married Eliza Ellen Leese, aged about 24, in 1901 in St John the Baptist, Longton, Staffs. See [family tree 22](#).

78. MARTHA CLOWES (Matthew's great-granddaughter) was born in 1878 in Northwood, Hanley, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was recorded in the census on 3 April 1881, aged about 2, in Stoke-on-Trent, Staffs. She was recorded in the census on 5 April 1891, aged about 12, in Fenton, Staffs. She was recorded in the census on 31 March 1901, aged about 22, in Fenton, Staffs. Martha was recorded in the census on 2 April 1911, aged about 32, in Hanley, Staffs.

79. JOSEPH H REEVES (Matthew's great-granddaughter's husband) was born about 1877 in Burslem, Staffs. On 31 March 1901, aged about 23, he was a Potter's Turner in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 23, in Fenton, Staffs. On 2 April 1911, aged about 33, he was a Potter's Turner in Hanley, Staffs. Joseph was recorded in the census on 2 April 1911, aged about 33, in Hanley, Staffs.

Joseph H Reeves, aged about 23, married [Martha Clowes](#), aged about 22, in 1900 in Christ Church, Fenton, Staffs. They had one son:

[Albert Reeves](#) about 1901

This family is shown as [family tree 23](#).

80. HARRIET CLEWES (Matthew's great-granddaughter) was born in 1880 in Hanley, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was christened on 6 June 1880, in Northwood, Staffs. She was recorded in the census on 3 April 1881, as an infant. She was recorded in the census on 5 April 1891, aged about 10, in Fenton, Staffs. On 31 March 1901, aged about 20, Harriet was a Potters Gilder in Fenton, Staffs. She

- was recorded in the census on 31 March 1901, aged about 20, in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged about 30, in Fenton, Staffs.
81. FREDERICK BLOOR (Matthew's great-granddaughter's husband) was born about 1879 in Longton, Staffs. On 2 April 1911, aged about 31, he was a Sanitary Ware Presser in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 31, in Fenton, Staffs.
Frederick Bloor, aged about 24, married [Harriet Clewes](#), aged about 23, in 1903 in Christ Church, Fenton, Staffs. See [family tree 24](#).
82. MINNIE CLEWES (Matthew's great-granddaughter) was born on 7 June 1882 in Northwood, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was christened on 25 June 1882, in Northwood, Staffs. She was recorded in the census on 5 April 1891, aged 8, in Fenton, Staffs. On 31 March 1901, aged 18, she was a Potters Warehousewoman in Fenton, Staffs. Minnie was recorded in the census on 31 March 1901, aged 18, in Fenton, Staffs. On 2 April 1911, aged 28, she was a Warehouse Woman Electrical Fittings in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged 28, in Fenton, Staffs. Minnie was buried in March 1922 in Fenton Cemetery, Fenton, Staffs.
83. ROSANNAH CLEWES (Matthew's great-granddaughter) was born on 7 June 1882 in Northwood, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was christened on 25 June 1882, in Northwood, Staffs. Rosannah died in 1883, aged about 1, in Stoke-on-Trent, Staffs.
84. WILLIAM CLEWES (Matthew's great-grandson) was born on 23 January 1885 in Fenton, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). He was christened on 8 February 1885, in Northwood, Staffs. He was recorded in the census on 5 April 1891, aged 6, in Fenton, Staffs. On 31 March 1901, aged 16, he was a Miner in Fenton, Staffs. William was recorded in the census on 31 March 1901, aged 16, in Fenton, Staffs. On 2 April 1911, aged 26, he was a Coal Miner in Featherstone, Yorks. He was recorded in the census on 2 April 1911, aged 26, in Featherstone, Yorks.
85. ELIZABETH HAMPTON (Matthew's great-grandson's wife) was born about 1885 in Stoke-on-Trent, Staffs. She was recorded in the census on 2 April 1911, aged about 25, in Featherstone, Yorks.
[William Clewes](#), aged about 20, married Elizabeth Hampton, aged about 20, in 1905 in Christ Church, Fenton, Staffs. See [family tree 25](#).
86. ALICE MAY CLEWS (Matthew's great-granddaughter) was born on 22 May 1889 in Fenton, Staffs to [Charles Clews \(Boulton\)](#) and [Lucy Greaves](#), as shown in [family tree 9](#). She was christened on 16 June 1889, in Northwood, Staffs. She was recorded in the census on 5 April 1891, aged 1, in Fenton, Staffs. She was recorded in the census on 31 March 1901, aged 11, in Fenton, Staffs. On 2 April 1911, aged 21, Alice was a Handler in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged 21, in Fenton, Staffs.
87. HERBERT J KELSALL (Matthew's great-granddaughter's husband) was born about 1887 in Hanley, Staffs. On 2 April 1911, aged about 23, he was a Potter's Presser in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 23, in Fenton, Staffs.
Herbert J Kelsall, aged about 22, married [Alice May Clews](#), aged about 20, in 1909 in Christ Church, Fenton, Staffs. See [family tree 26](#).
88. OLIVE GIBBINS (Matthew's great-granddaughter) was born about 1877 in Fenton, Staffs to [Matthew Gibbins](#) and [Emma Clowes](#), as shown in [family tree 10](#). She was recorded in the census on 3 April 1881, aged about 3, in Hanley, Staffs. She was recorded in the census on 5 April 1891, aged about 13, in Hanley, Staffs. She was recorded in the census on 31 March 1901, aged about 23, in Hanley, Staffs.
89. MARY MAUD C GIBBINS (Matthew's great-granddaughter) was born about 1879 in Hanley, Staffs to [Matthew Gibbins](#) and [Emma Clowes](#), as shown in [family tree 10](#). She was recorded in the census on 3 April 1881, aged about 1, in Hanley, Staffs. She was recorded in the census on 5 April 1891, aged about 11, in Hanley, Staffs. On 31 March 1901, aged about 21, she was a Pupil Teacher in Hanley, Staffs. Mary was recorded in the census on 31 March 1901, aged about 21, in Hanley, Staffs.
90. LAURENCE MORLEY GIBBINS (Matthew's great-grandson) was born in 1881 in Hanley, Staffs to [Matthew Gibbins](#) and [Emma Clowes](#), as shown in [family tree 10](#). He was recorded in the census on 3 April 1881, as an infant, in Hanley, Staffs. He was recorded in the census on 5 April 1891, aged about 9, in Hanley, Staffs. On 31 March 1901, aged about 19, he was an Apprentice Potter's Mould Maker in Hanley, Staffs. Laurence was recorded in the census on 31 March 1901, aged about 19, in Hanley, Staffs. On 2 April 1911, aged about 29, he was a Carrier in Hanley, Staffs. He was recorded in the census on 2 April 1911, aged about 29, in Hanley, Staffs.
91. BERTRAM EVELYN GIBBINS (Matthew's great-grandson) was born about 1884 in Hanley, Staffs to [Matthew Gibbins](#) and [Emma Clowes](#), as shown in [family tree 10](#). He was recorded in the census on 5 April 1891, aged about 6, in Hanley, Staffs. On 31 March 1901, aged about 16, he was a Pupil Teacher in Hanley, Staffs. He was recorded in the census on 31 March 1901, aged about 16, in Hanley, Staffs.

92. WILLIAM BERNARD GIBBINS (Matthew's great-grandson) was born about 1888 in Hanley, Staffs to [Matthew Gibbins](#) and [Emma Clowes](#), as shown in [family tree 10](#). He was recorded in the census on 5 April 1891, aged about 2, in Hanley, Staffs. He was recorded in the census on 31 March 1901, aged about 12, in Hanley, Staffs. On 2 April 1911, aged about 22, he was a School Teacher in Hanley, Staffs. William was recorded in the census on 2 April 1911, aged about 22, in Hanley, Staffs.
93. WILLIAM F CLOWES (Matthew's great-grandson) was born about 1885 in Fenton, Staffs to [William Clowes](#) and [Sarah Ann M P Youd](#), as shown in [family tree 11](#). He was recorded in the census on 5 April 1891, aged about 5, in Fenton, Staffs. On 31 March 1901, aged about 15, he was an Engine Cleaner in Fenton, Staffs. He was recorded in the census on 31 March 1901, aged about 15, in Fenton, Staffs.
94. FREDERICK WILLIAM CLOWES (Matthew's great-grandson) was born about 1893 in Fenton, Staffs to [William Clowes](#) and [Sarah Ann M P Youd](#), as shown in [family tree 11](#). He was recorded in the census on 31 March 1901, aged about 7, in Fenton, Staffs. On 2 April 1911, aged about 17, he was an Iron Stone Loader in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 17, in Fenton, Staffs.
95. GLADYS CLOWES (Matthew's great-granddaughter) was born about 1897 in Fenton, Staffs to [William Clowes](#) and [Sarah Ann M P Youd](#), as shown in [family tree 11](#). She was recorded in the census on 31 March 1901, aged about 3, in Fenton, Staffs. On 2 April 1911, aged about 13, she was an Ennameller in Fenton, Staffs. She was recorded in the census on 2 April 1911, aged about 13, in Fenton, Staffs.
96. ELIZABETH JONES (Matthew's great-granddaughter) was born about 1881 in Hanley, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). She was recorded in the census on 5 April 1891, aged about 9, in Bucknall, Staffs.
97. ELSIE MAY JONES (Matthew's great-granddaughter) was born about 1883 in Hanley, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). On 31 March 1901, aged about 17, she was a Lithographer in Bucknall, Staffs. She was recorded in the census on 31 March 1901, aged about 17, in Bucknall, Staffs.
98. GLADYS JONES (Matthew's great-granddaughter) was born about 1885 in Caverswall, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). She was recorded in the census on 5 April 1891, aged about 5, in Bucknall, Staffs. On 31 March 1901, aged about 15, she was a Lithographer in Bucknall, Staffs. She was recorded in the census on 31 March 1901, aged about 15, in Bucknall, Staffs.
99. MARIAH JONES (Matthew's great-granddaughter) was born about 1888 in Hanley, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). She was recorded in the census on 5 April 1891, aged about 2, in Bucknall, Staffs.
100. EDITH MAUD JONES (Matthew's great-granddaughter) was born about 1888 in Hanley, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). She was recorded in the census on 31 March 1901, aged about 12, in Bucknall, Staffs. She was recorded in the census on 2 April 1911, aged about 22, in Bucknall, Staffs.
101. CHARLES ROBERTS (Matthew's great-granddaughter's husband) was born about 1887 in Hanley, Staffs. On 2 April 1911, aged about 23, he was a Potter's Labourer in Bucknall, Staffs. He was recorded in the census on 2 April 1911, aged about 23, in Bucknall, Staffs.
Charles Roberts, aged about 22, married [Edith Maud Jones](#), aged about 21, in 1909 in Stoke-on-Trent, Staffs. See [family tree 27](#).
102. EVA JONES (Matthew's great-granddaughter) was born about 1893 in Bucknall, Staffs to [Henry Jones](#) and [Mary Ellen Clowes](#), as shown in [family tree 12](#). She was recorded in the census on 31 March 1901, aged about 7, in Bucknall, Staffs. She was recorded in the census on 2 April 1911, aged about 17, in Bucknall, Staffs.
103. ADELAIDE ELIZA BOULTON (Matthew's great-granddaughter) was born in 1885 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). She was recorded in the census on 5 April 1891, aged about 5, in Norton-in-the-Moors, Staffs. She was recorded in the census on 31 March 1901, aged about 15, in Norton-in-the-Moors, Staffs.
104. FRANCIS W HARPER (Matthew's great-granddaughter's husband).
Francis W Harper married [Adelaide Eliza Boulton](#), aged about 25, in 1910 in Refgister Office, Leek, Staffs. See [family tree 28](#).
105. FRANK BOULTON (Matthew's great-grandson) was born in 1886 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). He was recorded in the census on 5 April 1891, aged about 4, in Norton-in-the-Moors, Staffs. He was recorded in the census on 31 March 1901, aged about 14, in Norton-in-the-Moors, Staffs.
106. JOHN RICHARD BOULTON (Matthew's great-grandson) was born in 1887 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). He was recorded in the census on 5

April 1891, aged about 3, in Norton-in-the-Moors, Staffs. On 31 March 1901, aged about 13, he was a Colliery Labourer in Norton-in-the-Moors, Staffs. He was recorded in the census on 31 March 1901, aged about 13, in Norton-in-the-Moors, Staffs.

107. MARY BOULTON (Matthew's great-granddaughter) was born in 1890 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). She was recorded in the census on 5 April 1891, as an infant, in Norton-in-the-Moors, Staffs. She was recorded in the census on 31 March 1901, aged about 10, in Norton-in-the-Moors, Staffs.
108. SAMUEL SIMCOCK BOULTON (Matthew's great-grandson) was born in 1893 in Norton-in-the-Moors, Staffs to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). He was recorded in the census on 31 March 1901, aged about 7, in Norton-in-the-Moors, Staffs.
109. SARAH HANNAH BOULTON (Matthew's great-granddaughter) was born in 1900 to [Matthew Boulton](#) and [Sarah Hannah Simcock](#), as shown in [family tree 15](#). She was recorded in the census on 31 March 1901, as an infant, in Norton-in-the-Moors, Staffs.
110. FRANCIS R THORNHILL (Matthew's great-grandson) was born about 1886 in Burslem, Staffs to [Francis Thornhill](#) and [Sarah Boulton](#), as shown in [family tree 16](#). On 31 March 1901, aged about 14, he was a sanitary Ware Presser in Milton, Staffs. He was recorded in the census on 31 March 1901, aged about 14, in Milton, Staffs.
111. CHARLES H THORNHILL (Matthew's great-grandson) was born about 1889 in Burslem, Staffs to [Francis Thornhill](#) and [Sarah Boulton](#), as shown in [family tree 16](#). He was recorded in the census on 31 March 1901, aged about 11, in Milton, Staffs.
112. ADELAIDE THORNHILL (Matthew's great-granddaughter) was born about 1891 in Burslem, Staffs to [Francis Thornhill](#) and [Sarah Boulton](#), as shown in [family tree 16](#). She was recorded in the census on 31 March 1901, aged about 9, in Milton, Staffs.
113. SARAH ELIZABETH THORNHILL (Matthew's great-granddaughter) was born about 1892 in Burslem, Staffs to [Francis Thornhill](#) and [Sarah Boulton](#), as shown in [family tree 16](#). She was recorded in the census on 31 March 1901, aged about 8, in Milton, Staffs.
114. ELSIE THORNHILL (Matthew's great-granddaughter) was born in 1895 in Burslem, Staffs to [Francis Thornhill](#) and [Sarah Boulton](#), as shown in [family tree 16](#). She was recorded in the census on 31 March 1901, aged about 5, in Milton, Staffs.
115. NELLY FURBER (Matthew's great-granddaughter) was born in 1886 in Cobridge, Staffs to [Joseph Furber](#) and [Edna Pearce Boulton](#), as shown in [family tree 17](#). She was recorded in the census on 5 April 1891, aged about 4, in Hanley, Staffs.
116. LIZZIE FURBER (Matthew's great-granddaughter) was born in 1890 in Cobridge, Staffs to [Joseph Furber](#) and [Edna Pearce Boulton](#), as shown in [family tree 17](#). She was recorded in the census on 5 April 1891, as an infant, in Hanley, Staffs.
117. GLADYS ELLEN BLOORE (Matthew's great-granddaughter) was born in 1891 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#). Gladys died in 1975, aged about 84, in Crewe, Ches.
118. WILLIAM ALBERT RAYBOULD (Matthew's great-granddaughter's husband) was born about 1885. William Albert Raybould, aged about 55, married [Gladys Ellen Bloore](#), aged about 49, in 1940 in Crewe, Ches. See [family tree 29](#).
119. WINIFRED MAUD BLOORE (Matthew's great-granddaughter) was born in 1895 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#).
120. HAROLD BLOORE (Matthew's great-grandson) was born in 1896 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#). Harold died in 1896, as an infant, in Burslem, Staffs.
121. ROBERT BOULTON BLOORE (Matthew's great-grandson) was born in 1897 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#). Robert died in 1967, aged about 70.
122. LUCY BEATRICE HOLDING (Matthew's great-grandson's wife) was born about 1900 in Stoke-on-Trent, Staffs. Lucy died in 1977, aged about 77.
[Robert Boulton Bloore](#), aged about 24, married Lucy Beatrice Holding, aged about 21, in 1921 in Christ Church, Tunstall, Staffs. They had one son:
[Robert Donovan Bloore](#) in 1923
This family is shown as [family tree 30](#).

123. SYDNEY TURNER BLOORE (Matthew's great-grandson) was born in 1898 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#). Sydney died in 1904, aged about 6, in Burslem, Staffs.
124. KATHLEEN ELIZABETH BLOORE (Matthew's great-granddaughter) was born in 1901 in Burslem, Staffs to [William Bloore](#) and [Ellen Boulton](#), as shown in [family tree 18](#).
125. DENIS WEARING RILEY (Matthew's great-granddaughter's husband) was born about 1885.
Denis Wearing Riley, aged about 41, married [Kathleen Elizabeth Bloore](#), aged about 25, in 1926 in Alsager, Staffs. See [family tree 31](#).
126. FLORENCE BOULTON (Matthew's great-granddaughter) was born in 1890 in Staffs to [John Boulton](#) and [Annie \(Boulton\)](#), as shown in [family tree 19](#).

Generation of Great-Great-Grandchildren

127. WILLIAM THOMAS EATON (Matthew's great-great-grandson) was born in 1896 in Fenton, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). He was recorded in the census on 31 March 1901, aged about 4, in Hanley, Staffs. On 2 April 1911, aged about 14, he was a Potter's Electrical Turner in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 14, in Fenton, Staffs. On 26 January 1951, aged about 54, William resided in Drubbery Lane, Longton, Staffs. William died (Uraemia; Cancer of Bladder) on 26 January 1951, aged about 54, in North Staffs Royal Infirmary, Stoke-on Trent, Staffs. He was buried in Fenton, Staffs.
128. GLADYS MAY COLCLOUGH (Matthew's great-great-grandson's wife) was born about 1902. Gladys died on 25 June 1949, aged about 46. She was buried in Fenton, Staffs.
[William Thomas Eaton](#), aged about 33, married Gladys May Colclough, aged about 27, in 1929 in Resurrection, Dresden, Staffs. See [family tree 32](#).
129. ARTHUR EATON (Matthew's great-great-grandson) was born about 1898 in Hanley, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). He was recorded in the census on 31 March 1901, aged about 2, in Fenton, Staffs. On 2 April 1911, aged about 12, he was an Earthenwarehouse in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 12, in Fenton, Staffs. On 20 May 1914, aged about 15, Arthur was a Haulage Hand in Sutherland Pit, Fenton, Staffs, and he resided in 13 Cemetery Road, Fenton, Staffs. Arthur died (Accidental fracture of the skull through being crushed by waggons in pit) on 20 May 1914, aged about 15, in Great Fenton Colliery, Fenton, Staffs. He was buried in Fenton, Staffs.
130. CHARLES EATON (Matthew's great-great-grandson) was born in 1899 in Hanley, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). He was recorded in the census on 31 March 1901, aged about 1, in Hanley, Staffs. He was recorded in the census on 2 April 1911, aged about 11, in Fenton, Staffs. Charles died before 1984, when younger than 84.
Charles fathered one son:
[Alan Jesse Eaton](#) in 1927
This family is shown as [family tree 33](#).
131. SIDNEY EATON (Matthew's great-great-grandson) was born in 1901 in Hanley, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). He was recorded in the census on 2 April 1911, aged about 9, in Fenton, Staffs. On 26 January 1951, aged about 49, he resided in Kingspool, Great Moreton, Congleton, Ches. Sidney died before 1984, when younger than 82.
132. MINNIE EATON (Matthew's great-great-granddaughter) was born on 15 July 1906 in Fenton, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). She was recorded in the census on 2 April 1911, aged 4, in Fenton, Staffs. Minnie died on 10 December 1980, aged 74.
133. ARTHUR DEAN (Matthew's great-great-granddaughter's husband) was born on 30 May 1904. Arthur died on 20 February 1989, aged 84.
Arthur Dean, aged about 28, married [Minnie Eaton](#), aged about 25, in 1932 in Christ Church, Fenton, Staffs. See [family tree 34](#).
134. JACK EATON (Matthew's great-great-grandson) was born on 26 May 1911 in 49 Broade Street, Fenton, Staffs to [William Eaton](#) and [Florence Olive Clews](#), as shown in [family tree 21](#). On 10 February 1966, aged 54, he was a Coal Board Clerk in Fenton, Staffs. On 3 January 1989, aged 77, he was an Undertaker's Driver (Retired) in Blurton, Staffs. Jack died (1. (a) cardiac Failure; (b) Coronary atheroma 2. Essential hypertension) on 3 January 1989, aged 77, in 8 Central Drive, Blurton, Staffs. Jack was cremated on 13 January 1989 in Carmountside Crematorium, Stoke-on-Trent, Staffs.
135. FLORA LUNT (Matthew's great-great-grandson's wife) was born on 2 May 1912 in 99 Raglan Street, Fenton, Staffs. Flora died (Carcinomatosis) on 9 February 1966, aged 53, in North Staffs Royal Infirmary, Harshill, Staffs. She was buried on 14 February 1966 in Fenton Cemetery, Fenton, Staffs.

[Jack Eaton](#), aged 25, married [Flora Lunt](#), aged 24, on 30 July 1936 in Christ Church, Fenton, Staffs. They had one daughter:

[Pamela Eaton](#)

This family is shown as family tree 35.

136. ALBERT REEVES (Matthew's great-great-grandson) was born about 1901 in Fenton, Staffs to [Joseph H Reeves](#) and [Martha Clowes](#), as shown in [family tree 23](#). He was recorded in the census about 1901, as an infant, in Fenton, Staffs. He was recorded in the census on 2 April 1911, aged about 9, in Hanley, Staffs.
137. ROBERT DONOVAN BLOORE (Matthew's great-great-grandson) was born in 1923 in Stoke-on-Trent, Staffs to [Robert Boulton Bloore](#) and [Lucy Beatrice Holding](#), as shown in [family tree 30](#). Robert died in 2000, aged about 77.

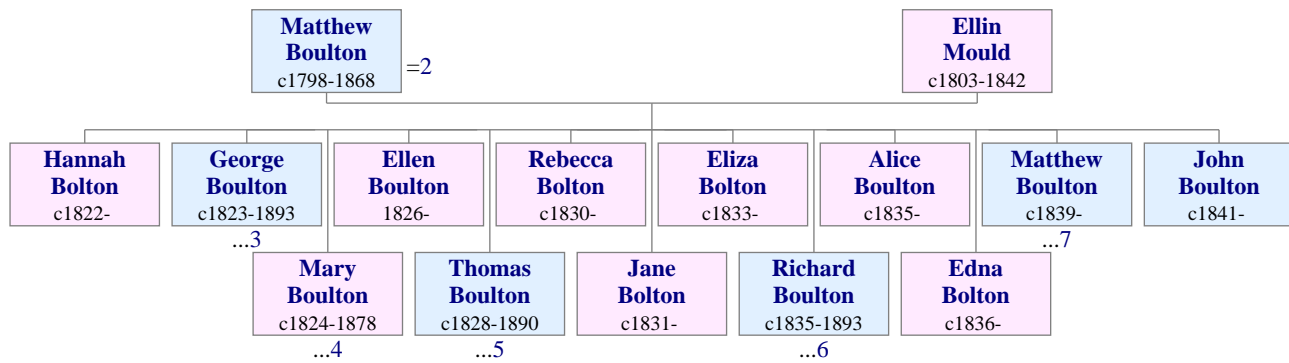
Generation of Great-Great-Great-Grandchildren

138. ALAN JESSE EATON (Matthew's great-great-great-grandson) was born on 8 December 1927 in Stoke-on-Trent, Staffs to [Charles Eaton](#), as shown in [family tree 33](#). Alan died in October 2002, aged 74, in Stoke-on-Trent, Staffs.
139. PAMELA EATON (Matthew's great-great-great-granddaughter) was born to [Jack Eaton](#) and [Flora Lunt](#), as shown in [family tree 35](#).

3. FAMILY TREES

1. BOULTON, Matthew and MOULD, Ellin
2. BOULTON, Matthew and (STANAWAY), Elizabeth
3. BOULTON, George and WILLETT, Eliza
4. CLOWES, William and BOULTON, Mary
5. BOULTON, Thomas and SIMPSON, Sarah Ann
6. BOULTON, Richard and CARTLICH, Adelaide
7. BOULTON, Matthew and PEARCE, Maria
8. SMITH, Thomas and BOULTON, Angelina
9. CLEWS, Charles, (Boulton) and GREAVES, Lucy
10. GIBBINS, Matthew and CLOWES, Emma
11. CLOWES, William and YOUD, Sarah Ann M P
12. JONES, Henry and CLOWES, Mary Ellen
13. CLOWES, Theophilus and EVANS, Miriam Jane
14. BOULTON, Richard and TOFT, Lillie
15. BOULTON, Matthew and SIMCOCK, Sarah Hannah
16. THORNHILL, Francis and BOULTON, Sarah
17. FURBER, Joseph and BOULTON, Edna Pearce
18. BLOORE, William and BOULTON, Ellen
19. BOULTON, John and (BOULTON), Annie
20. PRITCHARD, Henry and CLOWES, Mary Ellen
21. EATON, William and CLEWS, Florence Olive
22. CLOWES, Arthur and LEESE, Eliza Ellen
23. REEVES, Joseph H and CLOWES, Martha
24. BLOOR, Frederick and CLEWES, Harriet
25. CLEWES, William and HAMPTON, Elizabeth
26. KELSALL, Herbert J and CLEWS, Alice May
27. ROBERTS, Charles and JONES, Edith Maud
28. HARPER, Francis W and BOULTON, Adelaide Eliza
29. RAYBOULD, William Albert and BLOORE, Gladys Ellen
30. BLOORE, Robert Boulton and HOLDING, Lucy Beatrice
31. RILEY, Denis Wearing and BLOORE, Kathleen Elizabeth
32. EATON, William Thomas and COLCLOUGH, Gladys May
33. EATON, Charles
34. DEAN, Arthur and EATON, Minnie
35. EATON, Jack and LUNT, Flora

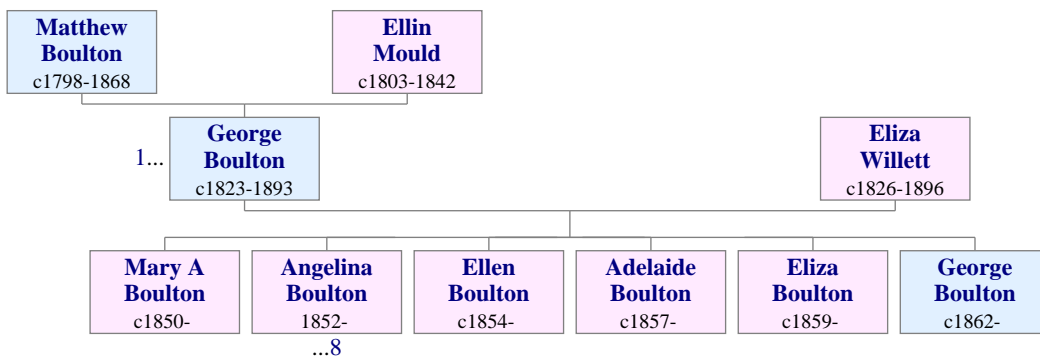
1. Matthew Boulton and Ellin Mould



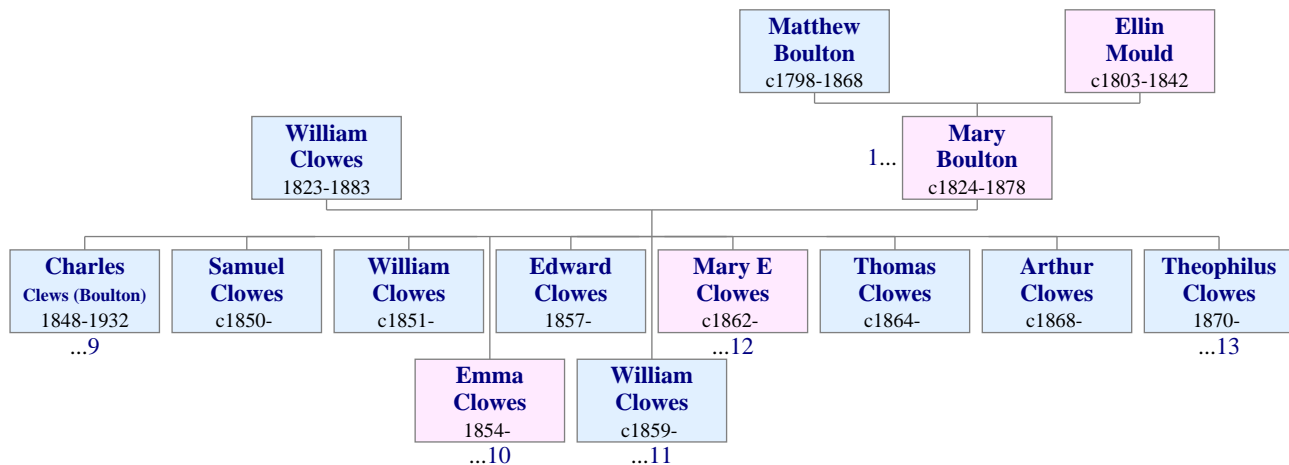
2. Matthew Boulton and Elizabeth (Stanaway)



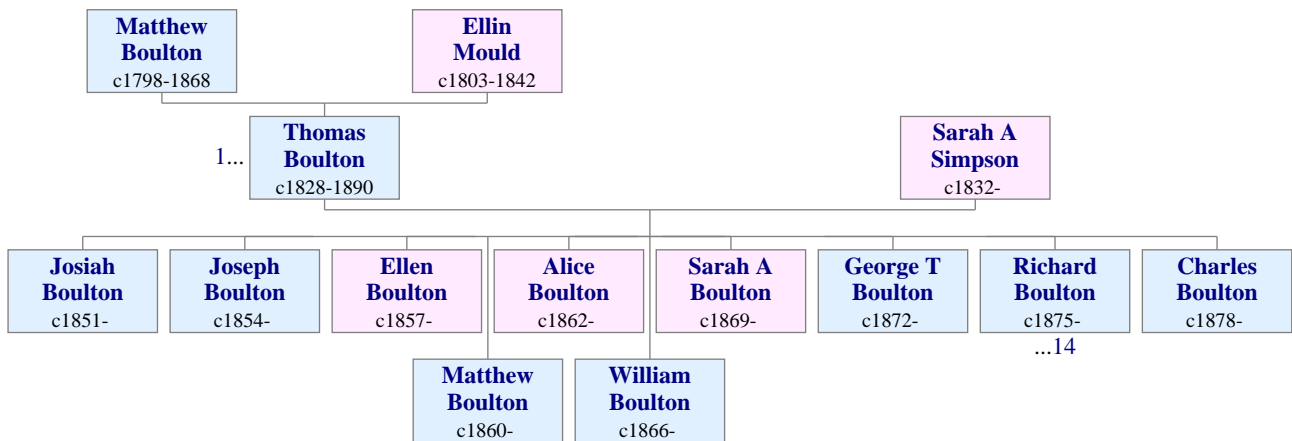
3. George Boulton and Eliza Willett



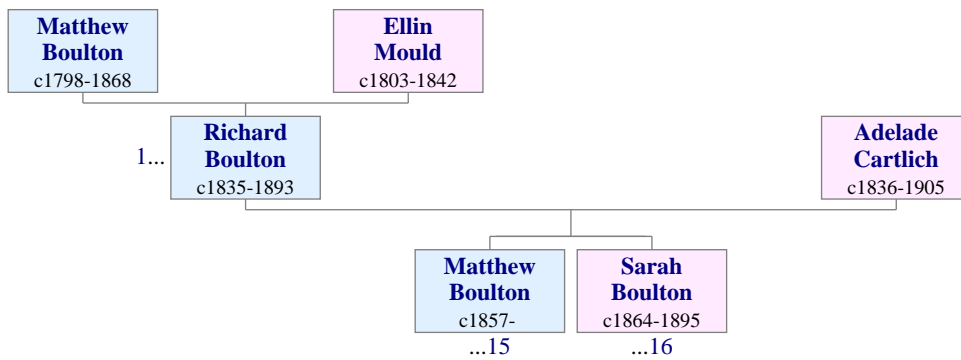
4. William Clowes and Mary Boulton



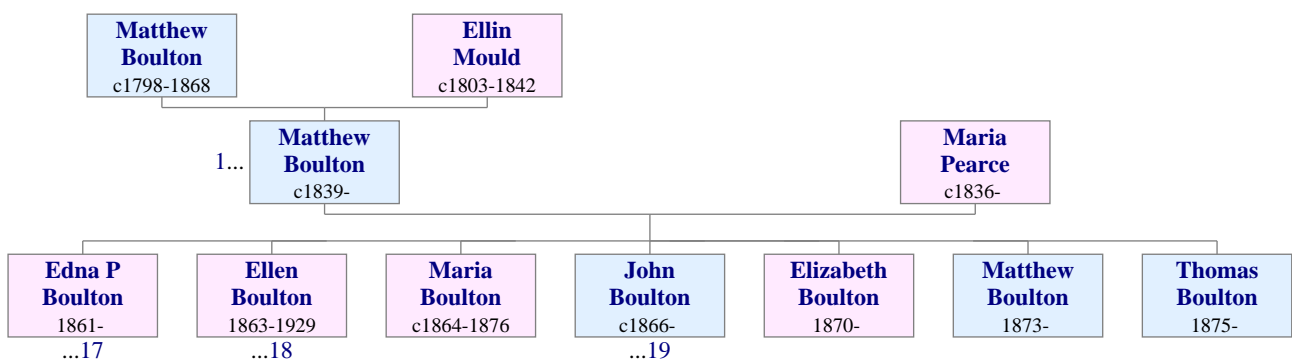
5. Thomas Boulton and Sarah Ann Simpson



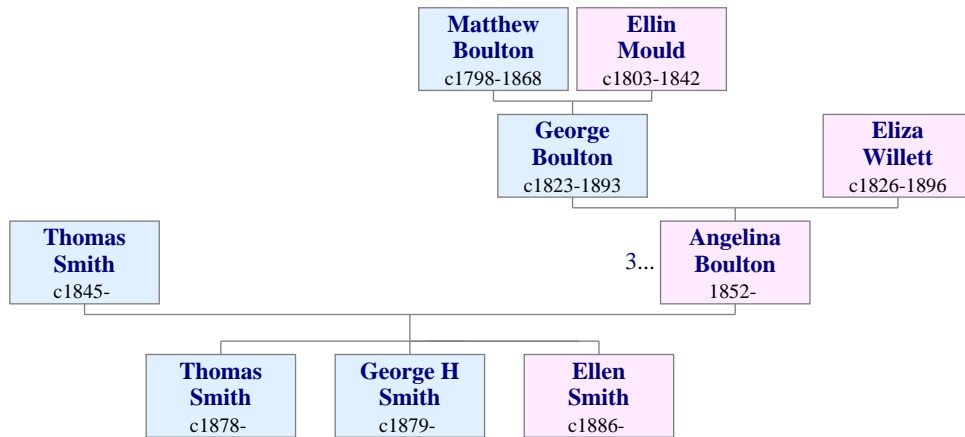
6. Richard Boulton and Adelaide Cartlich



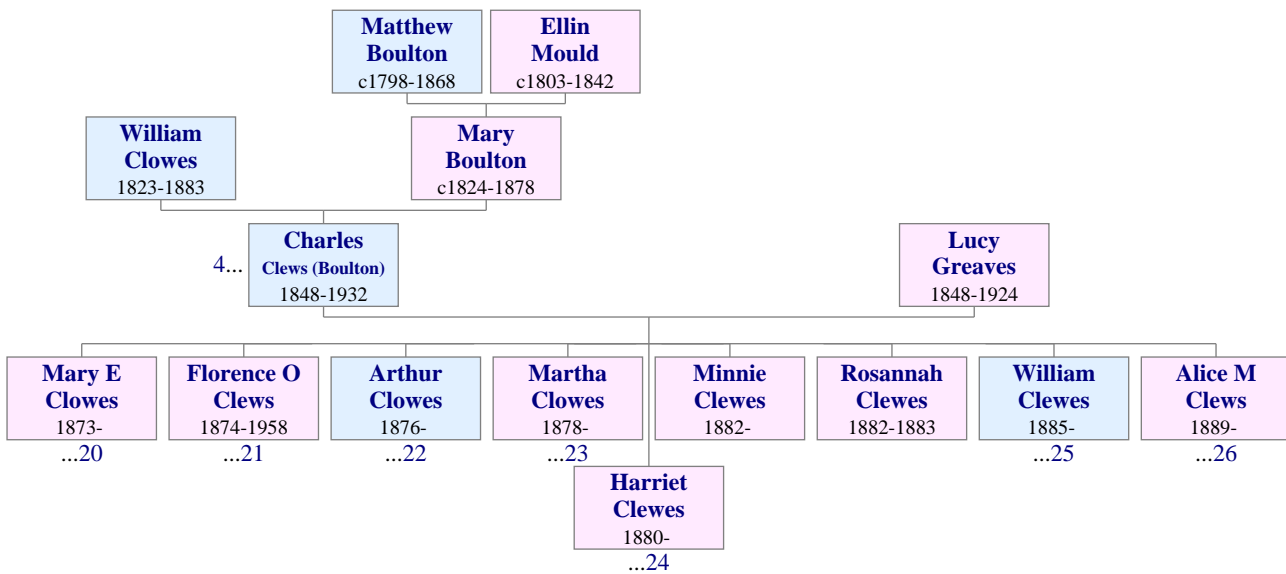
7. Matthew Boulton and Maria Pearce



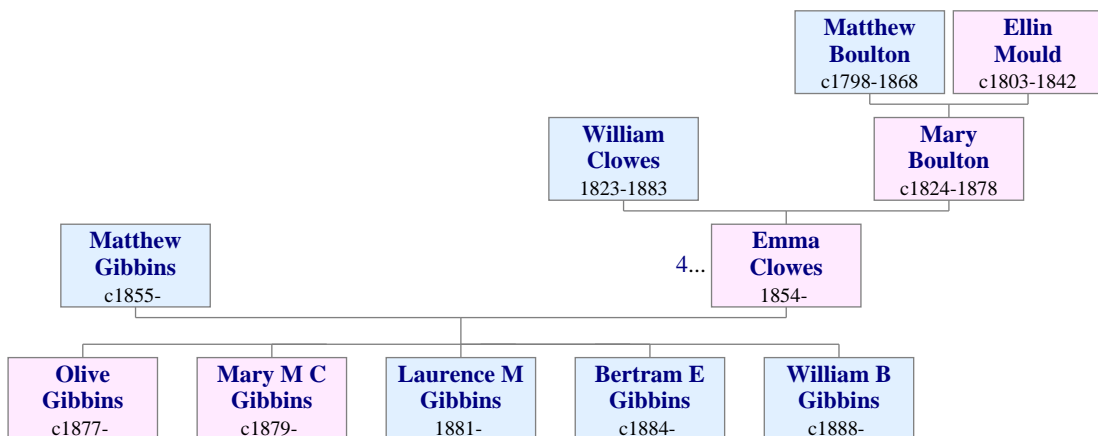
8. Thomas Smith and Angelina Boulton



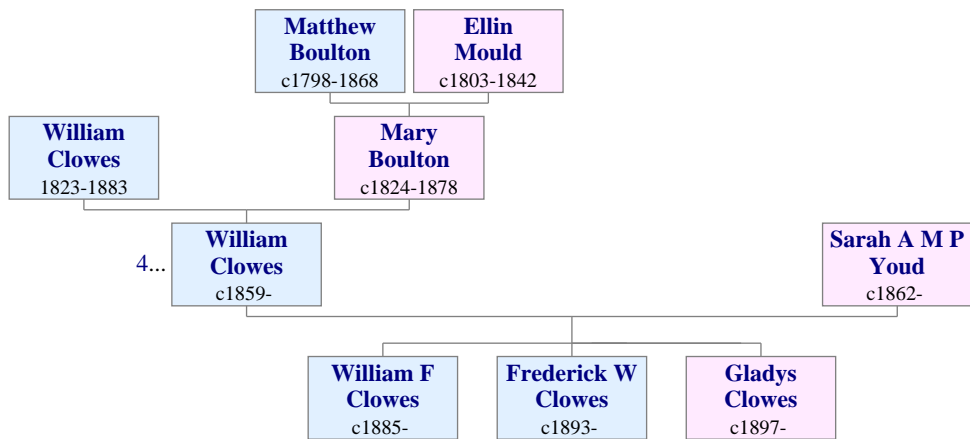
9. Charles Clews (Boulton) and Lucy Greaves



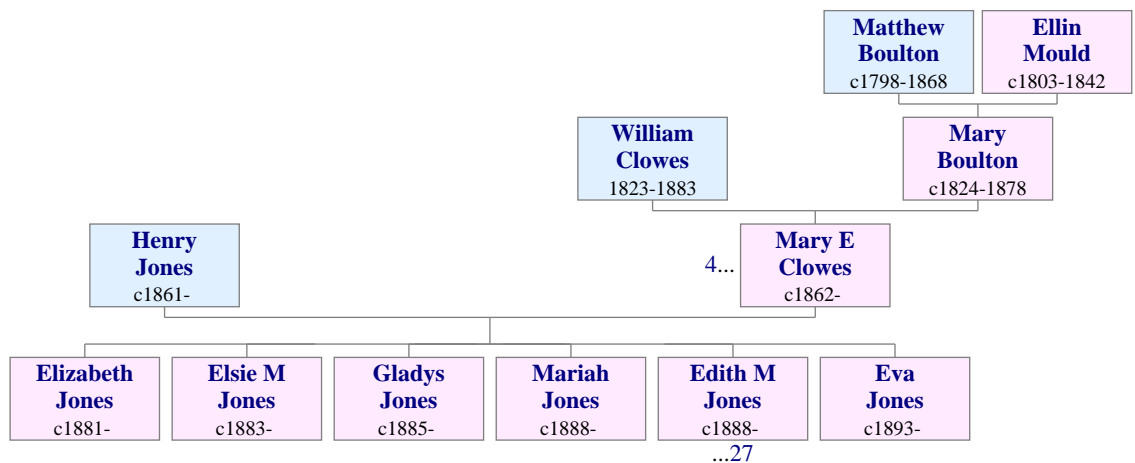
10. Matthew Gibbins and Emma Clowes



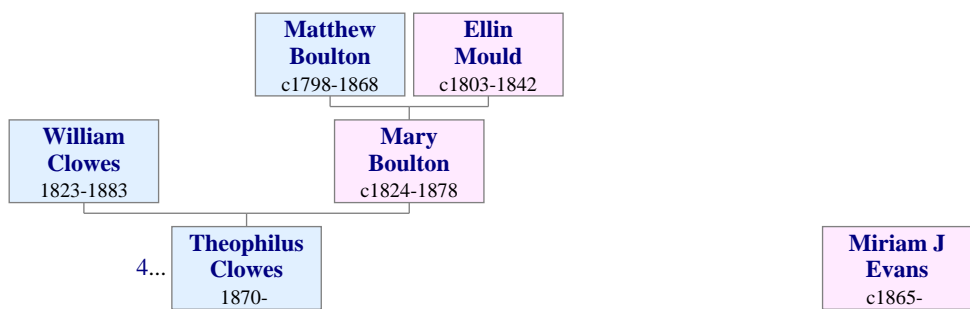
11. William Clowes and Sarah Ann M P Youd



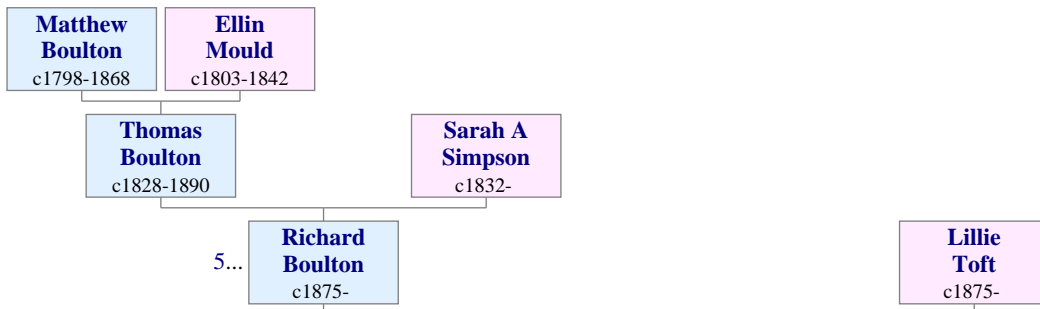
12. Henry Jones and Mary Ellen Clowes



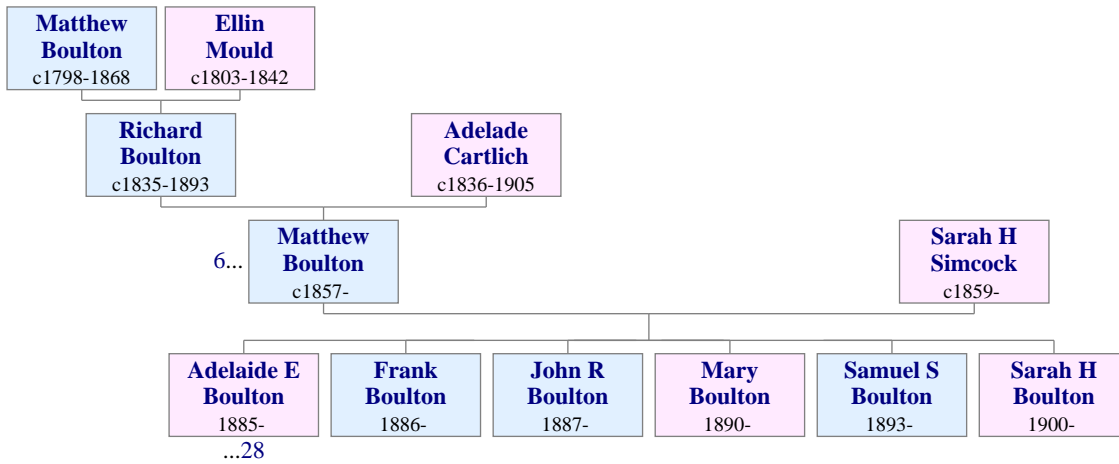
13. Theophilus Clowes and Miriam Jane Evans



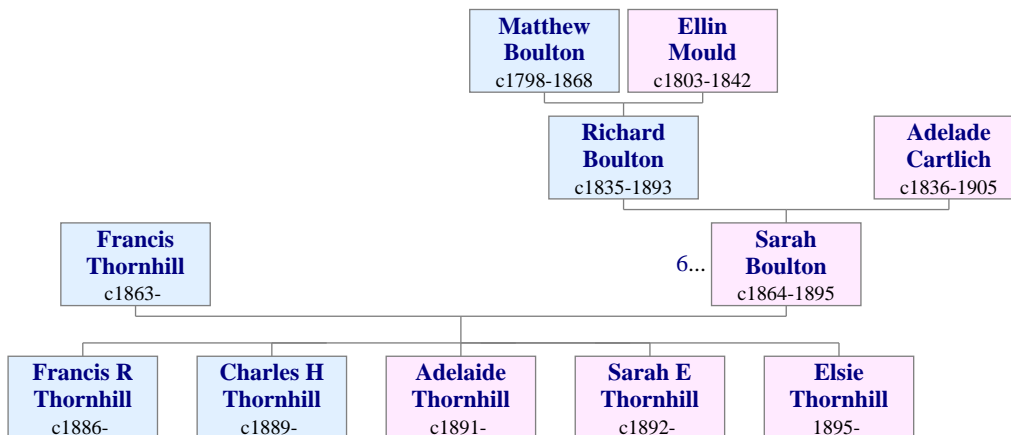
14. Richard Boulton and Lillie Toft



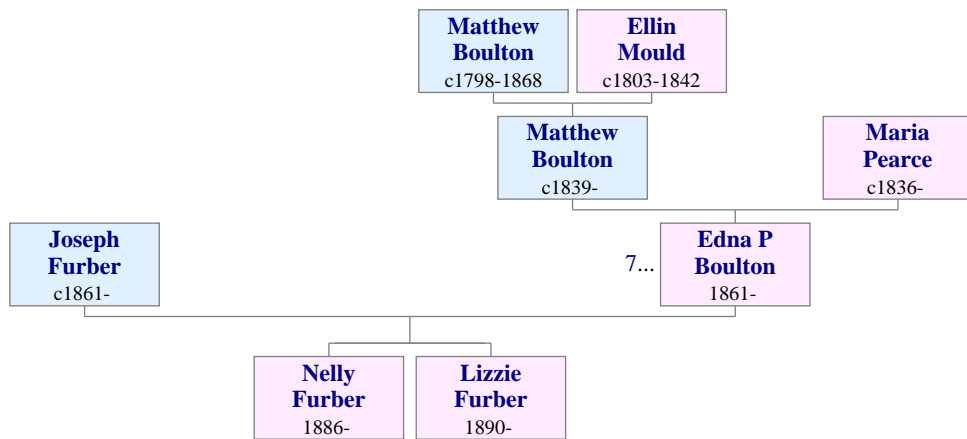
15. Matthew Boulton and Sarah Hannah Simcock



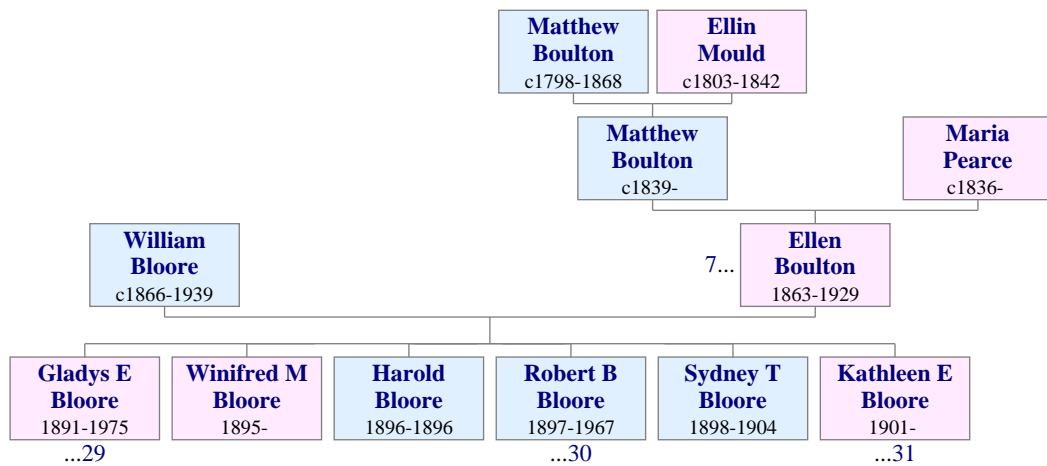
16. Francis Thornhill and Sarah Boulton



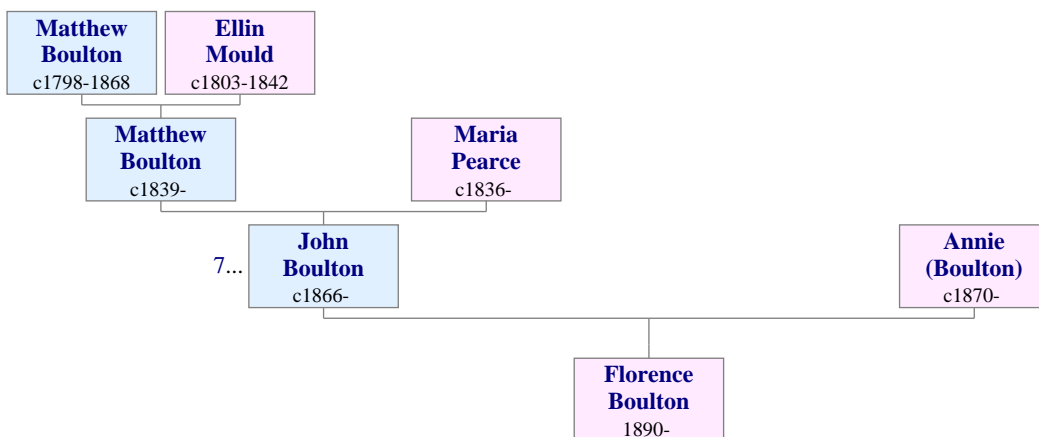
17. Joseph Furber and Edna Pearce Boulton



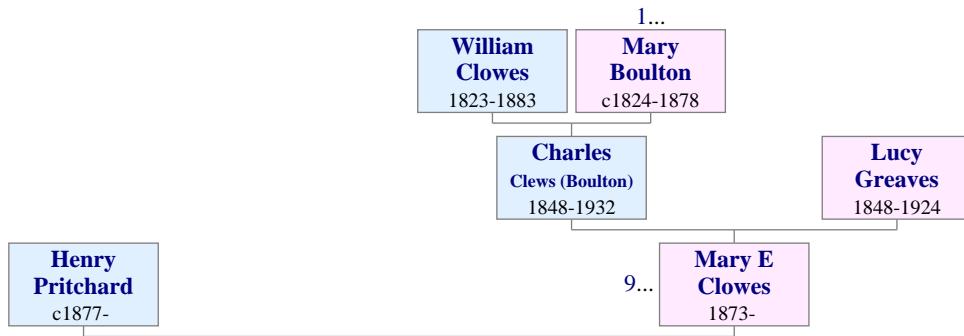
18. William Bloore and Ellen Boulton



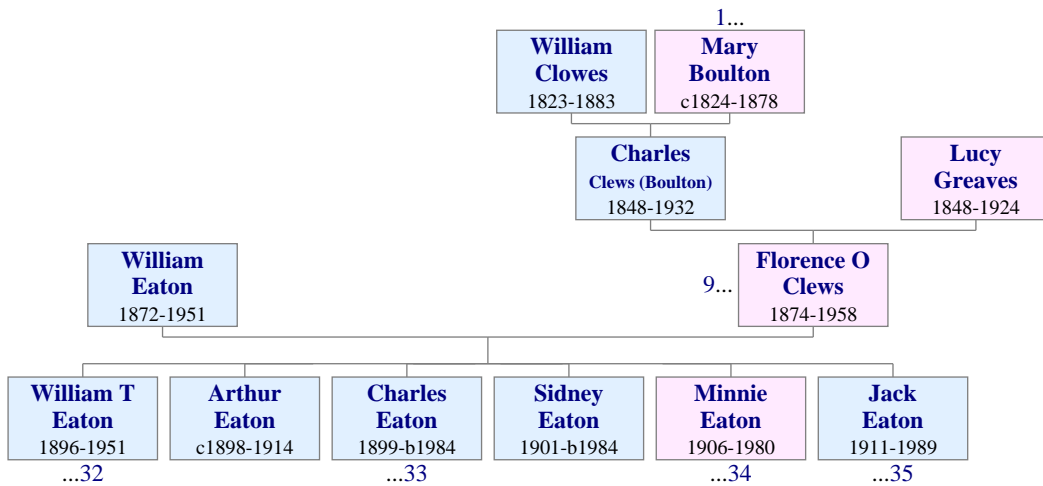
19. John Boulton and Annie (Boulton)



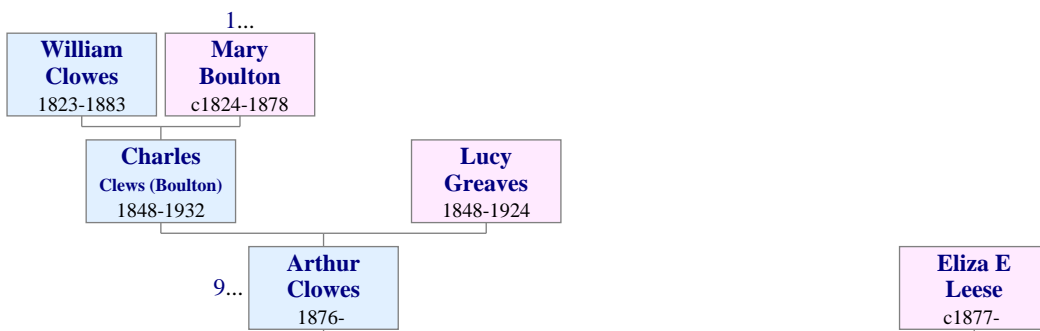
20. Henry Pritchard and Mary Ellen Clowes



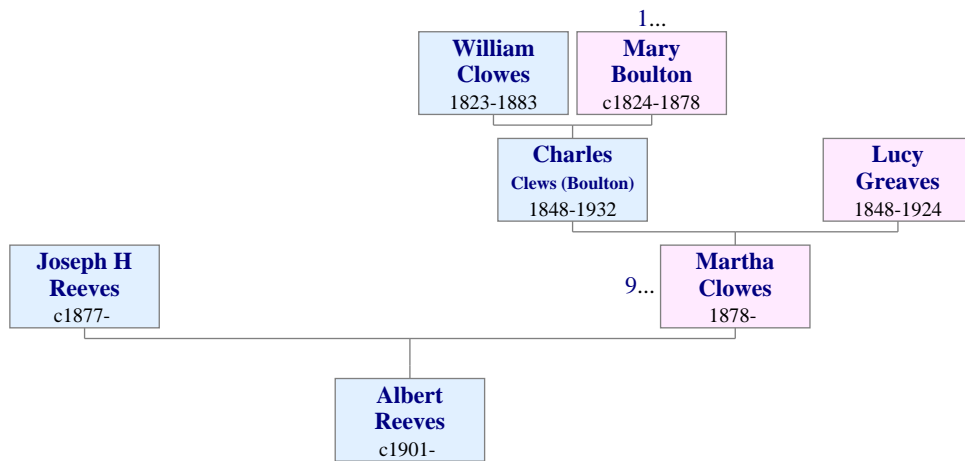
21. William Eaton and Florence Olive Clews



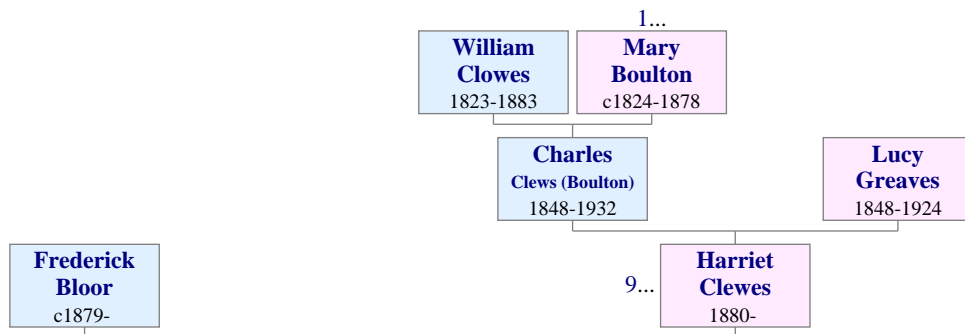
22. Arthur Clowes and Eliza Ellen Leese



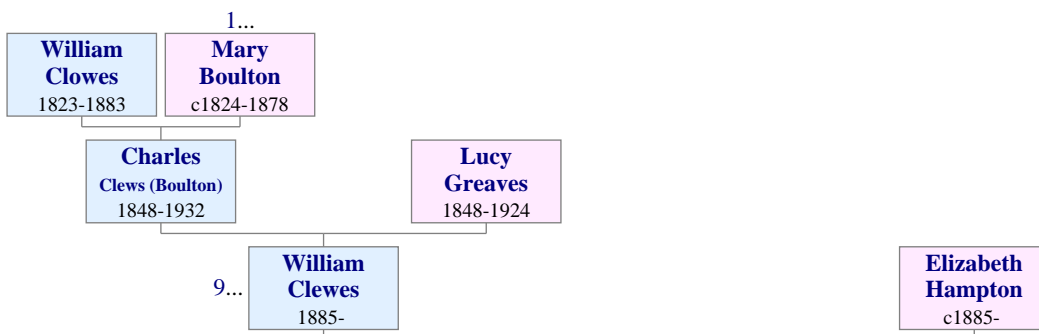
23. Joseph H Reeves and Martha Clowes



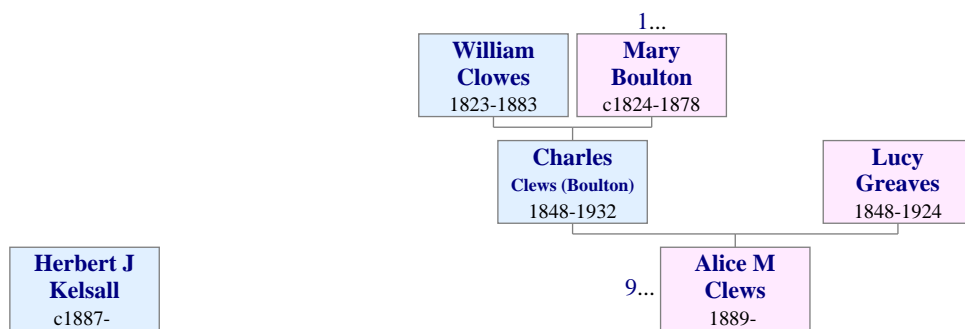
24. Frederick Bloor and Harriet Clews



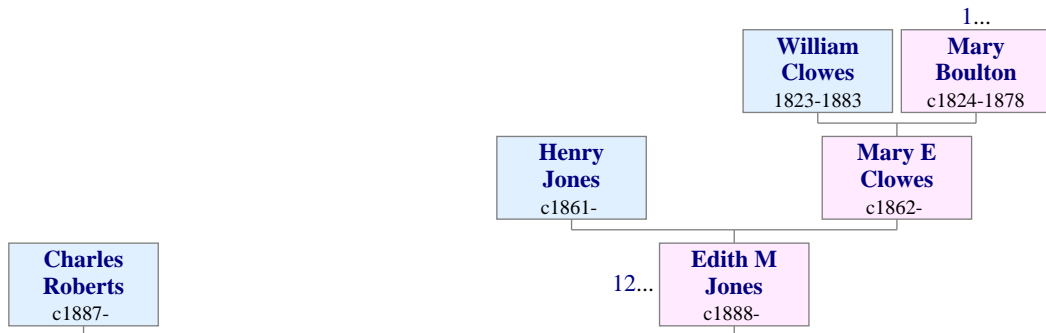
25. William Clewes and Elizabeth Hampton



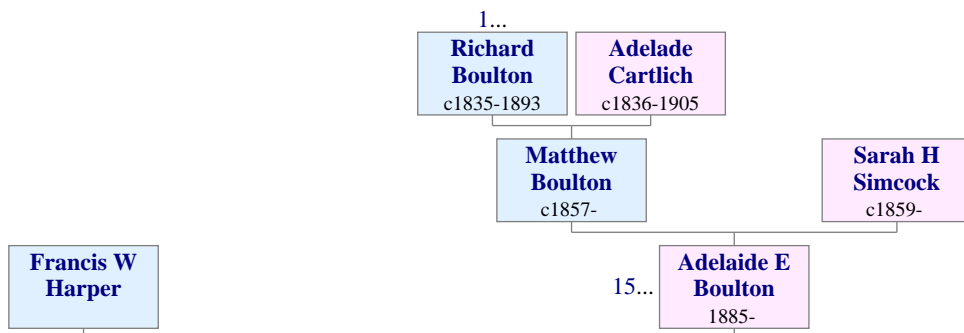
26. Herbert J Kelsall and Alice May Clews



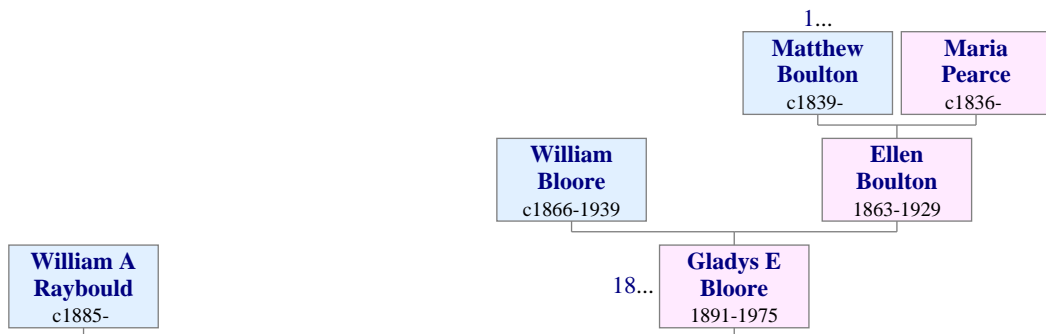
27. Charles Roberts and Edith Maud Jones



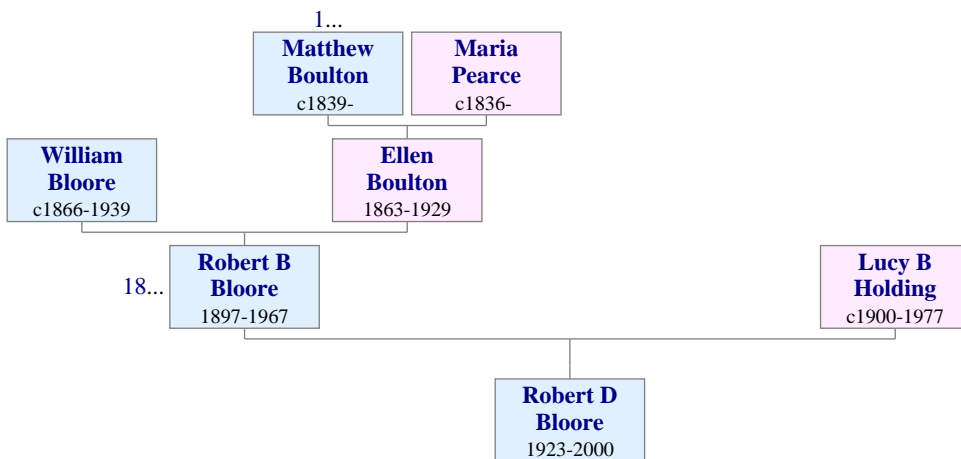
28. Francis W Harper and Adelaide Eliza Boulton



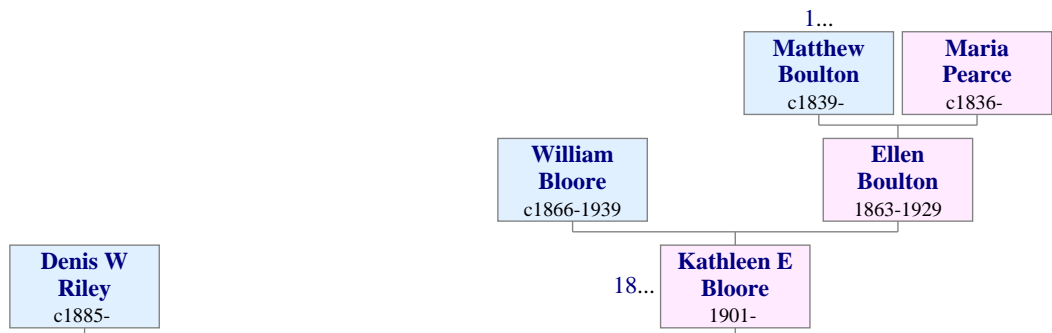
29. William Albert Raybould and Gladys Ellen Bloore



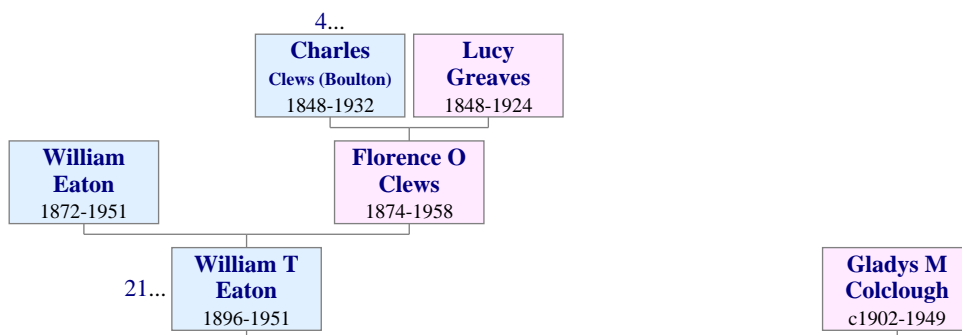
30. Robert Boulton Bloore and Lucy Beatrice Holding



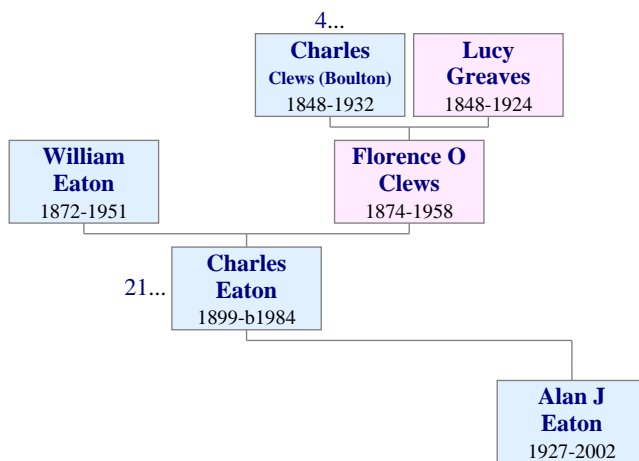
31. Denis Wearing Riley and Kathleen Elizabeth Bloore



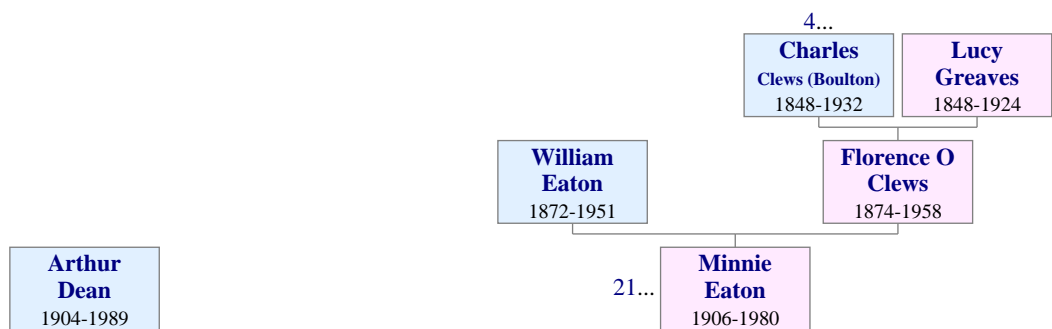
32. William Thomas Eaton and Gladys May Colclough



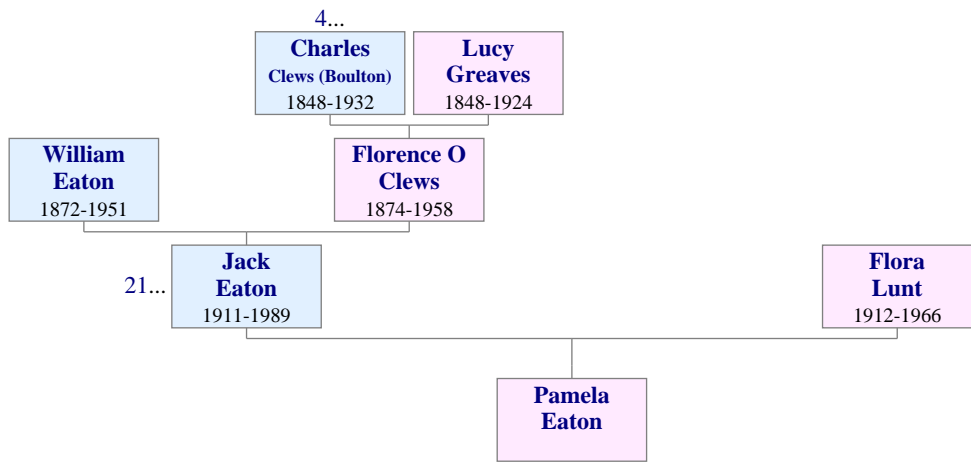
33. Charles Eaton



34. Arthur Dean and Minnie Eaton



35. Jack Eaton and Flora Lunt



4. INDEX

B C D E F G H J K L M P R S T W Y

<u>Ref.</u>	<u>Tree</u>	<u>Name (Relationship)</u>
65	19	(BOULTON), Annie (Matthew's grandson's wife).
3	2	(STANAWAY), Elizabeth (Matthew's wife).
81	24	BLOOR, Frederick (Matthew's great-granddaughter's husband).
117	18	BLOORE, Gladys Ellen (Matthew's great-granddaughter).
120	18 Harold (Matthew's great-grandson).
124	18 Kathleen Elizabeth (Matthew's great-granddaughter).
121	18 Robert Boulton (Matthew's great-grandson).
137	30 Robert Donovan (Matthew's great-great-grandson).
123	18 Sydney Turner (Matthew's great-grandson).
62	18 William (Matthew's granddaughter's husband).
119	18 Winifred Maud (Matthew's great-granddaughter).
18	1	BOLTON, Edna (Matthew's daughter).
14	1 Eliza (Matthew's daughter).
4	1 Hannah (Matthew's daughter).
13	1 Jane (Matthew's daughter).
12	1 Rebecca (Matthew's daughter).
26	3	BOULTON, Adelaide (Matthew's granddaughter).
103	15 Adelaide Eliza (Matthew's great-granddaughter).
48	5 Alice (Matthew's granddaughter).
17	1 Alice (Matthew's daughter).
23	3 Angelina (Matthew's granddaughter).
54	5 Charles (Matthew's grandson).
59	7 Edna Pearce (Matthew's granddaughter).
27	3 Eliza (Matthew's granddaughter).
66	7 Elizabeth (Matthew's granddaughter).
46	5 Ellen (Matthew's granddaughter).
61	7 Ellen (Matthew's granddaughter).
9	1 Ellen (Matthew's daughter).
25	3 Ellen (Matthew's granddaughter).
126	19 Florence (Matthew's great-granddaughter).
105	15 Frank (Matthew's great-grandson).
5	1 George (Matthew's son).
28	3 George (Matthew's grandson).
51	5 George Thomas (Matthew's grandson).
21	1 John (Matthew's son).
64	7 John (Matthew's grandson).
106	15 John Richard (Matthew's great-grandson).
45	5 Joseph (Matthew's grandson).
44	5 Josiah (Matthew's grandson).
63	7 Maria (Matthew's granddaughter).
107	15 Mary (Matthew's great-granddaughter).
7	1 Mary (Matthew's daughter).
22	3 Mary A (Matthew's granddaughter).
67	7 Matthew (Matthew's grandson).
47	5 Matthew (Matthew's grandson).
55	6 Matthew (Matthew's grandson).
19	1 Matthew (Matthew's son).
1	2 Matthew (The subject of this report).
52	5 Richard (Matthew's grandson).
15	1 Richard (Matthew's son).
108	15 Samuel Simcock (Matthew's great-grandson).
57	6 Sarah (Matthew's granddaughter).
50	5 Sarah Ann (Matthew's granddaughter).
109	15 Sarah Hannah (Matthew's great-granddaughter).
68	7 Thomas (Matthew's grandson).
10	1 Thomas (Matthew's son).
49	5 William (Matthew's grandson).
16	6	CARTLICH, Adelaide (Matthew's daughter-in-law).
80	9	CLEWES, Harriet (Matthew's great-granddaughter).
82	9 Minnie (Matthew's great-granddaughter).
83	9 Rosannah (Matthew's great-granddaughter).
84	9 William (Matthew's great-grandson).

<u>Ref.</u>	<u>Tree</u>	<u>Name (Relationship)</u>
86	9	CLEWS, Alice May (Matthew's great-granddaughter).
29	4 Charles, (Boulton) (Matthew's grandson).
74	9 Florence Olive (Matthew's great-granddaughter).
76	9	CLOWES, Arthur (Matthew's great-grandson).
41	4 Arthur (Matthew's grandson).
35	4 Edward (Matthew's grandson).
33	4 Emma (Matthew's granddaughter).
94	11 Frederick William (Matthew's great-grandson).
95	11 Gladys (Matthew's great-granddaughter).
78	9 Martha (Matthew's great-granddaughter).
72	9 Mary Ellen (Matthew's great-granddaughter).
38	4 Mary Ellen (Matthew's granddaughter).
31	4 Samuel (Matthew's grandson).
42	4 Theophilus (Matthew's grandson).
40	4 Thomas (Matthew's grandson).
8	4 William (Matthew's son-in-law).
32	4 William (Matthew's grandson).
36	4 William (Matthew's grandson).
93	11 William F (Matthew's great-grandson).
128	32	COLCLOUGH, Gladys May (Matthew's great-great-grandson's wife).
133	34	DEAN, Arthur (Matthew's great-great-granddaughter's husband).
138	33	EATON, Alan Jesse (Matthew's great-great-great-grandson).
129	21 Arthur (Matthew's great-great-grandson).
130	21 Charles (Matthew's great-great-grandson).
134	21 Jack (Matthew's great-great-grandson).
132	21 Minnie (Matthew's great-great-granddaughter).
139	35 Pamela (Matthew's great-great-great-granddaughter).
131	21 Sidney (Matthew's great-great-grandson).
75	21 William (Matthew's great-granddaughter's husband).
127	21 William Thomas (Matthew's great-great-grandson).
43	13	EVANS, Miriam Jane (Matthew's grandson's wife).
60	17	FURBER, Joseph (Matthew's granddaughter's husband).
116	17 Lizzie (Matthew's great-granddaughter).
115	17 Nelly (Matthew's great-granddaughter).
91	10	GIBBINS, Bertram Evelyn (Matthew's great-grandson).
90	10 Laurence Morley (Matthew's great-grandson).
89	10 Mary Maud C (Matthew's great-granddaughter).
34	10 Matthew (Matthew's granddaughter's husband).
88	10 Olive (Matthew's great-granddaughter).
92	10 William Bernard (Matthew's great-grandson).
30	9	GREAVES, Lucy (Matthew's grandson's wife).
85	25	HAMPTON, Elizabeth (Matthew's great-grandson's wife).
104	28	HARPER, Francis W (Matthew's great-granddaughter's husband).
122	30	HOLDING, Lucy Beatrice (Matthew's great-grandson's wife).
100	12	JONES, Edith Maud (Matthew's great-granddaughter).
96	12 Elizabeth (Matthew's great-granddaughter).
97	12 Elsie May (Matthew's great-granddaughter).
102	12 Eva (Matthew's great-granddaughter).
98	12 Gladys (Matthew's great-granddaughter).
39	12 Henry (Matthew's granddaughter's husband).
99	12 Mariah (Matthew's great-granddaughter).
87	26	KELSALL, Herbert J (Matthew's great-granddaughter's husband).
77	22	LEESE, Eliza Ellen (Matthew's great-grandson's wife).
135	35	LUNT, Flora (Matthew's great-great-grandson's wife).
2	1	MOULD, Ellin (Matthew's wife).
20	7	PEARCE, Maria (Matthew's daughter-in-law).
73	20	PRITCHARD, Henry (Matthew's great-granddaughter's husband).
118	29	RAYBOULD, William Albert (Matthew's great-granddaughter's husband).
136	23	REEVES, Albert (Matthew's great-great-grandson).
79	23 Joseph H (Matthew's great-granddaughter's husband).
125	31	RILEY, Denis Wearing (Matthew's great-granddaughter's husband).
101	27	ROBERTS, Charles (Matthew's great-granddaughter's husband).
56	15	SIMCOCK, Sarah Hannah (Matthew's grandson's wife).
11	5	SIMPSON, Sarah Ann (Matthew's daughter-in-law).

<u>Ref.</u>	<u>Tree</u>	<u>Name (Relationship)</u>
71	8	SMITH, Ellen (Matthew's great-granddaughter).
70	8 George H (Matthew's great-grandson).
24	8 Thomas (Matthew's granddaughter's husband).
69	8 Thomas (Matthew's great-grandson).
112	16	THORNHILL, Adelaide (Matthew's great-granddaughter).
111	16 Charles H (Matthew's great-grandson).
114	16 Elsie (Matthew's great-granddaughter).
58	16 Francis (Matthew's granddaughter's husband).
110	16 Francis R (Matthew's great-grandson).
113	16 Sarah Elizabeth (Matthew's great-granddaughter).
53	14	TOFT, Lillie (Matthew's grandson's wife).
6	3	WILLETT, Eliza (Matthew's daughter-in-law).
37	11	YOUD, Sarah Ann M P (Matthew's grandson's wife).